



*See the possibilities*

# *User Manual*

## ***AM-200CL***

## ***AB-200CL***

*2MP Digital Progressive Scan  
Monochrome and Color Camera*

Document Version: 1.5  
AMAB-200CL\_Ver.1.5\_Oct2013

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For information about the warranty, please contact your factory representative.

### **Certifications**

#### **CE compliance**

As defined by the Directive 2004/108/EC of the European Parliament and of the Council, EMC (Electromagnetic compatibility), JAI Ltd., Japan declares that AM-200CL, AB-200CL comply with the following provisions applying to its standards.

EN 61000-6-3 (Generic emission standard part 1)

EN 61000-6-2 (Generic immunity standard part 1)

#### **FCC**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:


- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into a outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

### **Warning**

**Changes or modifications to this unit not expressly approved by the party responsible for FCC compliance could void the user's authority to operate the equipment.**

# Supplement

The following statement is related to the regulation on “ Measures for the Administration of the control of Pollution by Electronic Information Products ” , known as “ China RoHS ” . The table shows contained Hazardous Substances in this camera.

 mark shows that the environment-friendly use period of contained Hazardous Substances is 15 years.

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部件名称	有毒有害物质或元素					
	铅 ( Pb )	汞 ( Hg )	镉 ( Cd )	六价铬 ( Cr(VI) )	多溴联苯 ( PPB )	多溴二苯醚 ( PBDE )
螺丝固定座	×	○	○	○	○	○
连接插头	×	○	○	○	○	○
电路板	×	○	○	○	○	○
.....	.....	.....	.....	.....	.....	.....
<p>○：表示该有毒有害物质在该部件所有均质材料中的含量均在SJ/T11363-2006规定的限量要求以下。 ×：表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T11363-2006规定的限量要求。 ( 企业可在此处、根据实际情况对上表中打“×”的技术原因进行进一步说明。 )</p>						



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数字「15」为期限15年。

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螺丝固定座	×	○	○	○	○	○
光学滤色镜	×	○	×	○	○	○
连接插头	×	○	○	○	○	○
电路板	×	○	○	○	○	○
.....	.....	.....	.....	.....	.....	.....
<p>○：表示该有毒有害物质在该部件所有均质材料中的含量均在SJ/T11363-2006规定的限量要求以下。 ×：表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T11363-2006规定的限量要求。 ( 企业可在此处、根据实际情况对上表中打“×”的技术原因进行进一步说明。 )</p>						



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### **Before using AM-200CL and AB-200CL**

The CCD sensor used in the AM-200CL and AB-200CL operates with four (4) taps or two(2) taps, and a 40MHz pixel clock. However, the video output through the Camera Link<sup>®</sup> interface is 2 taps for monochrome and Bayer color modes, and 1 tap for monochrome , Bayer color modes and RGB color output.

Accordingly, the pixel clock at the Camera Link interface is 80MHz and users should make sure that the specifications and performance of connected frame grabber boards and PCs can support this clock speed. The maximum length of the Camera Link cable may also be impacted.

The AM-200CL and AB-200CL are high resolution and high frame rate cameras with 1600(h) x 1200(v) pixel resolution and a 68fps frame rate for 2 tap output or a 34fps frame rate for 1 tap output.

Accordingly, the amount of data produced is very large. If the output is set at 10-bits or 12-bits per pixel, the total data stream is approx. 2.0 Gbit/sec. as a 16-bit process in the frame grabber board. A frame grabber board connected to the PCI-32bit bus has a bandwidth of 2.1 Gbits/sec.

This is almost the limit of bandwidth and in this case, it is recommended to use the PCI-64bit bus or to use a frame grabber board that can utilize the PCI Express Bus x 8.

JAI recommends using a PC with CPU better than i7.



## 1. General

The AM-200CL is a 2/3 inch monochrome progressive scan CCD camera and the AB-200CL is the equivalent Bayer mosaic progressive scan CCD camera. Both have 2 million pixels resolution and 4 tap or 2 tap readouts in the sensor. They provide 68 frames per second for continuous scanning with 1600 x 1200 full pixel resolution. 1 tap output, such as the RGB output of the AB-200CL, is 34 fps.

Both AM-200CL and AB-200CL are suitable for automated optical inspection applications, such as solid state device inspection or material surface inspection.

They incorporate various processing circuits such as LUT, FFC (Flat Field Compensation), blemish compensation and Bayer interpolation. The AM-200CL and AB-200CL work in continuous, timed and trigger width trigger modes for acquisition control. Both cameras also have edge-dump and PIV modes.

The AM-200CL has H and V binning modes and both the AM-200CL and AB-200CL have an AOI (Area Of Interest) mode for achieving a faster frame rate with a reduced field of view.

The digital output is through a Camera Link® digital interface with 8-bits, 10-bits or 12-bits of pixel bit depth. For the RGB output, only 8-bits is available.

The latest version of this manual can be downloaded from: [www.jai.com](http://www.jai.com)

The latest version of Camera Control Tool for the AM-200CL and AB-200CL can be downloaded from: [www.jai.com](http://www.jai.com)

For camera revision history, please contact your local JAI distributor.

### Special note:

In this manual, some new terminologies are used as compared to the terms used in previous JAI operation manuals.

#### Previous

EPS  
PWC  
RCT (Reset Continuous)  
Partial scan  
Shutter  
Auto shutter

#### New

Timed  
Trigger width  
Edge-dump  
AOI (Area Of Interest)  
Exposure  
Exposure Auto

## 2. Camera nomenclature

The standard camera composition consists of the camera main body and lens protection cap.

The camera is available in the following versions:

#### **AM-200CL**

Where A stands for "Advanced" family, M stands for "Monochrome", 200 represents the resolution "2 million pixel", CL stands for "Camera Link" interface and C for C-mount lens

#### **AB-200CL**

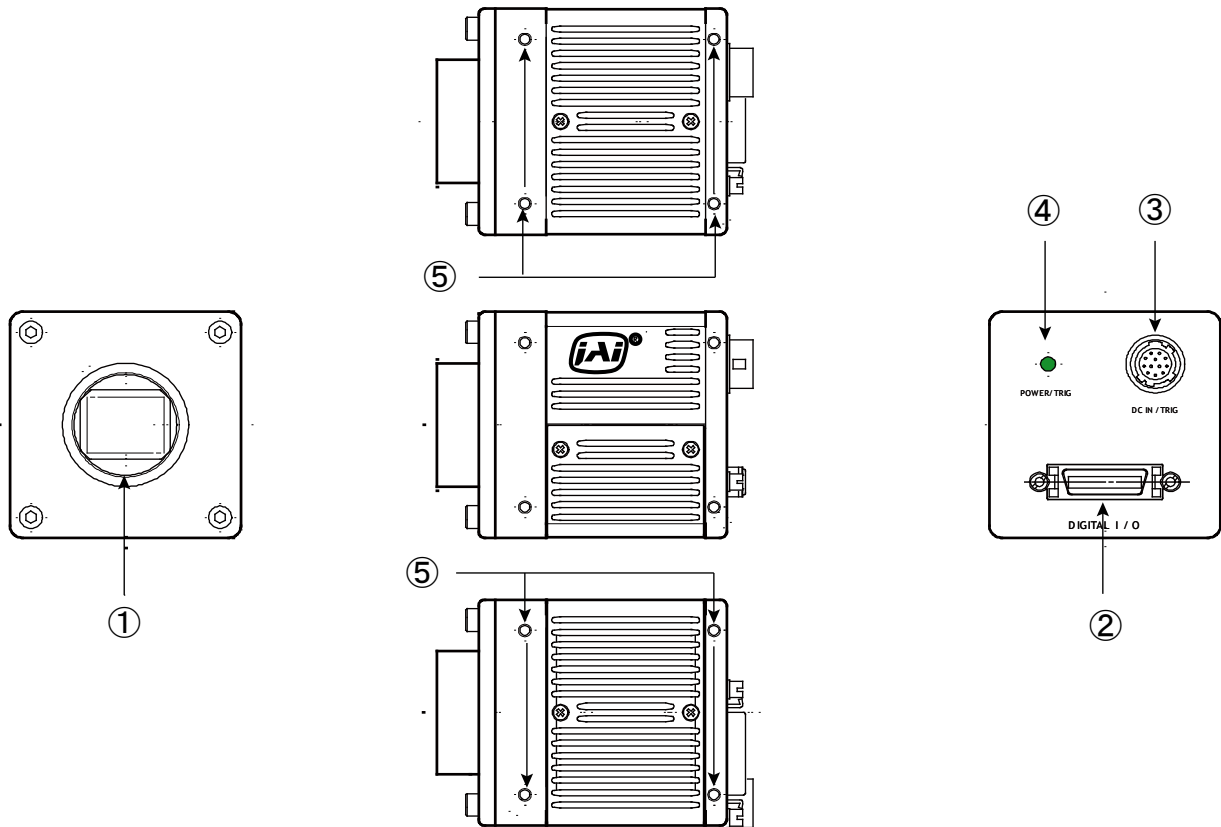
Where A stands for "Advanced" family, B stands for "Bayer mosaic color", 200 represents the resolution "2 million pixel", CL stands for "Camera Link" interface and C for C-mount lens

### **3. Main features**

- C3 Advanced series 2/3 " progressive scan camera
- Monochrome and Bayer mosaic color versions
- 1600 (h) x 1200 (v) active pixels
- 5.5µm square pixels
- 57dB or more S/N
- 8-bit, 10-bit or 12-bit output for monochrome and Bayer or 8-bit per color output for RGB color
- 68 frames/second with full resolution in continuous operation for 2 tap output (monochrome or Bayer) 34 frames/second for 1 tap output (monochrome, Bayer and AB-200CL RGB output (in-camera interpolation))
- Various readout modes, horizontal and vertical binning (AM-200CL only) and AOI (Area Of Interest) modes for faster frame rate
- -3dB to +24dB gain control for AM-200CL and 0dB to +24dB for AB-200CL
- 10µs (1/100,000) to 2 seconds exposure control in 1µs step ( Exposure/Timed control mode)
- Timed , trigger width for exposure control,
- Pre-dump (RCT) and PIV modes for specific applications
- Auto gain control
- Various pre-processing circuits are provided
  - Programmable LUT
  - Gamma correction from 0.45 to 1.0
  - Flat Field Correction
  - Bayer white balance with manual or one-push auto (AB-200CL only)
  - Bayer color interpolation (AB-200CL only)
  - Blemish compensation
- Test pattern signal generator is built in
- Auto iris lens video output with H-sync
- Setup by Windows XP/Vista/7 via serial communication

## 4. Locations and functions

### 4.1 Locations and functions



- |                    |   |
|--------------------|---|
| ① Lens mount       | C-mount (Note *1)   |
| ② 26-pin connector | Camera Link Interface ( Note *2)  |
| ③ 12-pin connector | DC+12V and trigger input  |
| ④ LED              | Indication for power and trigger input  |
| ⑤ Mounting holes   | M3 depth 4.5mm for fixing the camera to the mount plate or tripod mount plate (Note *3) |

\*1) Note: Rear protrusion on C-mount lens must be less than 10.0mm.

\*2) Note: When a Camera Link cable is connected to the camera, please do not excessively tighten screws by using a driver. The Camera Link receptacle on the camera might be damaged. For security, the strength to tighten screws is less than 0.291 Newton meter (Nm). Tightening by hand is sufficient in order to achieve this.

\*3) Note: The part number for the tripod adapter plate (with 1/4"-20 thread) is MP-41 (option).

Fig. 1 Locations

### 4.2 Rear panel

The rear panel mounted LED provides the following information:

- Amber: Power connected - initiating
- Steady green: Camera is operating in Continuous mode
- ✱ Flashing green: The camera is receiving external triggering

Note: The interval of flashing does not correspond with external trigger duration.

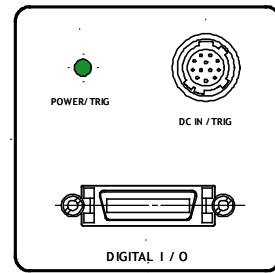


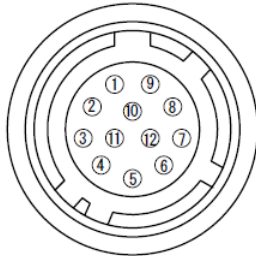
Fig. 2 Rear panel

## 5. Input and output

### 5.1 Connectors and pin assignment

#### 5.1.1 Hirose 12Pin connector

##### 5.1.1.1 Figure



Type: HR10A-10R-12PB-01 (Hirose) male.  
Use the part number HR10A-10P-12S for the cable side

Fig.3 Hirose 12-pin connector

##### 5.1.1.2 Pin assignment

Pin no.	Signal	Remarks
1	GND	
2	DC input	+12V to +24V
3	GND	
4	Iris video	Only for Continuous and Pre-dump modes.
5	GND	
6	NC	
7	NC	
8	GND	
9	XEEN out	*1)
10	Trigger in	TI=1 (or Camera Link TI=0). *2)
11	DC input	+12V to +24V
12	GND	

\*1) XEEN output can be configured with complementary emitter follower circuit or open collector by internal switch setting. The default is the complementary emitter follower circuit. See chapter 5.1.3 for the details.

\*2) Factory default is trigger via Camera Link

#### 5.1.2 Camera Link connector

##### 5.1.2.1 Figure

Type: 26-pin MDR connector (3M 10226-1A10PL)

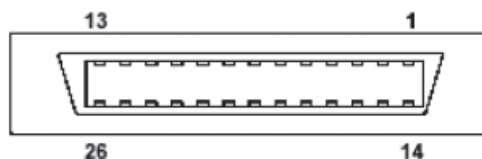


Fig.6 Camera Link connector

### 5.1.2.2 Pin assignment

Pin No	In/Out	Name	Note
1,14		Shield	GND
2(-),15(+)	O	TxOUT0	Data out
3(-),16(+)	O	TxOUT1	
4(-),17(+)	O	TxOUT2	
5(-),18(+)	O	TxCk	Clock for CL
6(-),19(+)	O	TxOUT3	Data out
7(+),20(-)	I	SerTC (Rx/D)	LVDS Serial Control
8(-),21(+)	O	SerTFG (Tx/D)	
9(-),22(+)	I	CC1 (Trigger)	Trigger IN
10(+),23(-)		N.C	
11,24		N.C	
12,25		N.C	
13,26		Shield	GND

### 5.1.3 DIP switch SW500

The XEEN output through HIROSE 12-pin #9 can be connected to the complementary emitter follower circuit or the open collector circuit. DIP switch SW500 is used to change circuits. Factory default setting is the complementary emitter follower circuit.

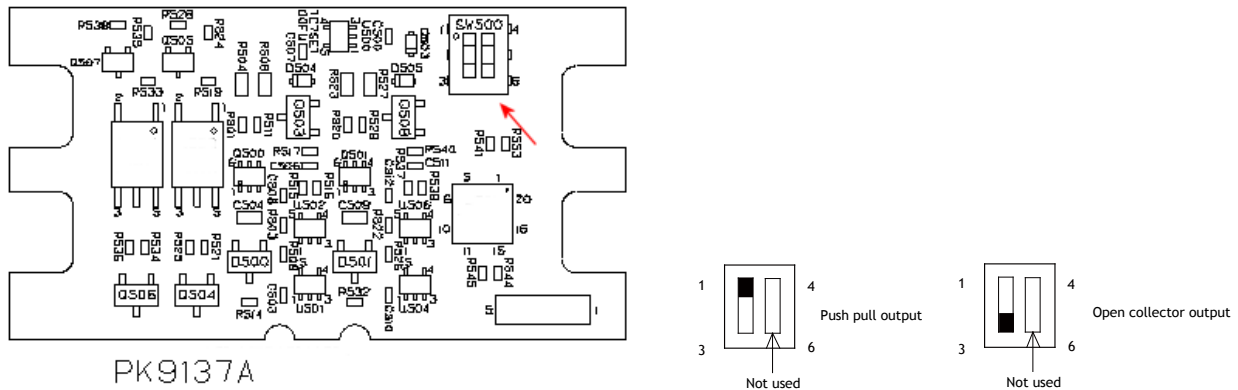
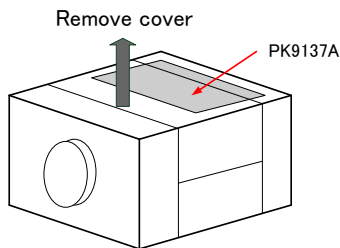


Fig.5 SW500

PK9137A board can be found at the top of the camera after removing the top cover.



## 5.2 Camera Link interface

Port/Signal	2-tap			1-tap				Pin No.
	8bit	10bit	12bit	8bit	10bit	12bit	RGB 8-bit	
Port A0	TAP A0	TAP A0	TAP A0	TAP A0	TAP A0	TAP A0	R0	Tx0
Port A1	TAP A1	TAP A1	TAP A1	TAP A1	TAP A1	TAP A1	R1	Tx1
Port A2	TAP A2	TAP A2	TAP A2	TAP A2	TAP A2	TAP A2	R2	Tx2
Port A3	TAP A3	TAP A3	TAP A3	TAP A3	TAP A3	TAP A3	R3	Tx3
Port A4	TAP A4	TAP A4	TAP A4	TAP A4	TAP A4	TAP A4	R4	Tx4
Port A5	TAP A5	TAP A5	TAP A5	TAP A5	TAP A5	TAP A5	R5	Tx6
Port A6	TAP A6	TAP A6	TAP A6	TAP A6	TAP A6	TAP A6	R6	Tx27
Port A7	TAP A7	TAP A7	TAP A7	TAP A7	TAP A7	TAP A7	R7	Tx5
Port B0	TAP B0	TAP A8	TAP A8		TAP A8	TAP A8	G0	Tx7
Port B1	TAP B1	TAP A9	TAP A9		TAP A9	TAP A9	G1	Tx8
Port B2	TAP B2		TAP A10			TAP A10	G2	Tx9
Port B3	TAP B3		TAP A11			TAP A11	G3	Tx12
Port B4	TAP B4	TAP B8	TAP B8				G4	Tx13
Port B5	TAP B5	TAP B9	TAP B9				G5	Tx14
Port B6	TAP B6		TAP B10				G6	Tx10
Port B7	TAP B7		TAP B11				G7	Tx11
Port C0		TAP B0	TAP B0				B0	Tx15
Port C1		TAP B1	TAP B1				B1	Tx18
Port C2		TAP B2	TAP B2				B2	Tx19
Port C3		TAP B3	TAP B3				B3	Tx20
Port C4		TAP B4	TAP B4				B4	Tx21
Port C5		TAP B5	TAP B5				B5	Tx22
Port C6		TAP B6	TAP B6				B6	Tx16
Port C7		TAP B7	TAP B7				B7	Tx17
LVAL								Tx24
FVAL								Tx25
DVAL								Tx26
EEN								Tx23

## 5.3 Interface circuits

### 5.3.1 Iris video output

This signal can be used for lens iris control in Continuous and Pre-dump modes.

The signal for iris video output is taken from the video signal after the gain control. The signal is 1.0 V p-p (with H-sync) from 75  $\Omega$  without termination.

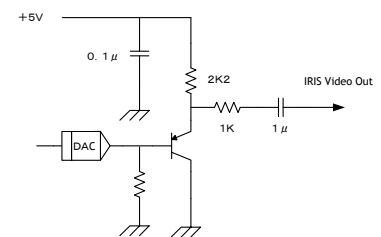


Fig. 6. Iris video

The iris video signal is composed to average the video level in the center area of each frame and can be output as a composite signal with H-sync. As shown in the following figure, each frame has its own video level which is averaged.

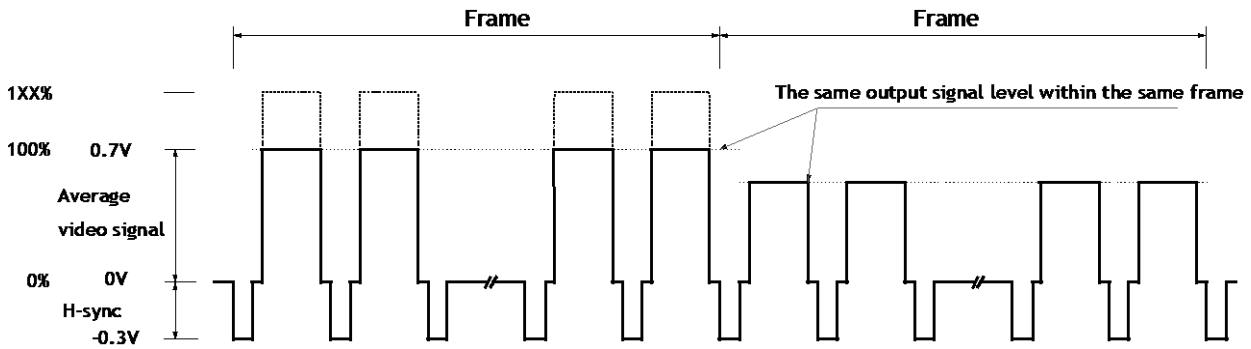


Fig. 7 Iris video output signal

### 5.3.2 Trigger input

An external trigger input can be applied to pin#10 of the 12-pin Hirose connector (when the command TI=1 has been set). The input is AC coupled. To allow long pulses the input circuit is designed as a flip-flop circuit. The leading and trailing edges of the trigger pulse activate the circuit.

The trigger polarity can be changed by TA (Trigger Activation).

Trigger input level is  $4\text{ V} \pm 2\text{ V}$ .

Trigger can also be applied through the Camera Link connector, when the command TI=0 has been sent.

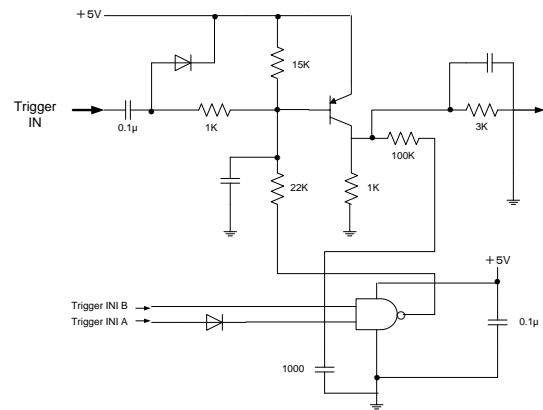


Fig.8 Trigger input circuit

### 5.3.3 XEEN output

XEEN is on pin #9 of the 12-pin Hirose connector.

The output uses either a complementary emitter follower circuit or open-collector.

The output of the complementary emitter follower circuit is  $\geq 3\text{ V}$  (no termination).

When the open collector output is used, the maximum current is 120mA. However, if the current is more than 50mA, use thicker cable for connecting pins #8 and #9. If a thinner cable is used, it might cause a malfunction due to the resistance of the cable.

The output can be selected by switch SW500 located inside the camera (trigger IF board).

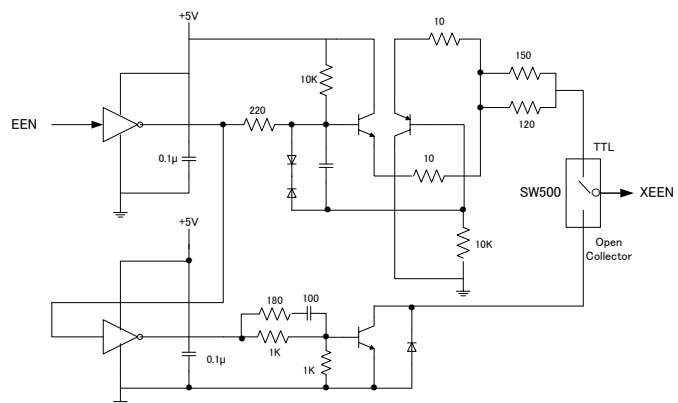


Fig.9 XEEN output from Hirse-12pin

EEN is also found in Camera Link.



## 5.4 Output

### 5.4.1 Digital output

#### 5.4.1.1 Bit allocation

CCD out		Analog Out (Equivalent)	Digital Out		
			8bit	10bit	12bit
Black	0%	Setup 3.6%, 25mV	8LSB	32LSB	128LSB
350mV/ 290mV	100%	700mV	222LSB	890LSB	3560LSB
400mV ↑ /333mV ↑	115%	800mV	255LSB	1023LSB	4095LSB

Note: 350mV for AM-200CL and 290mV for AB-200CL

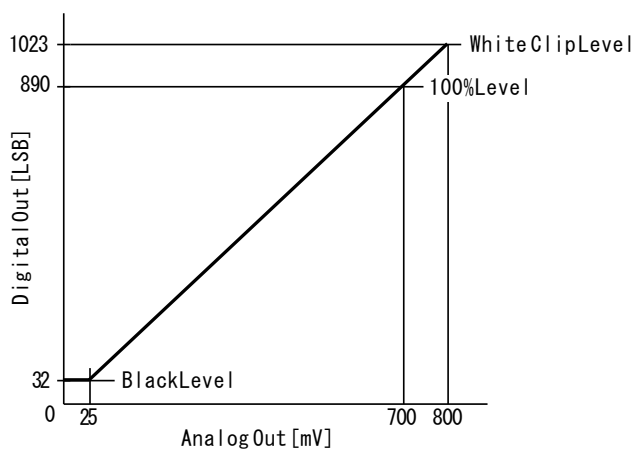


Fig.10 Bit allocation

#### 5.4.1.2 Camera link output (2 tap output)

The AM-200CL and AB-200CL have a 4-tap readout from the CCD. The 4-tap output is combined horizontally to output 2 taps through the Camera Link interface. The command SDT (Sensor Digitization Taps) can select "0" for 2 taps and "1" for 1 tap.

If 2 taps is selected, the monochrome or Bayer output (8-bits, 10-bits or 12-bits) can be output through the Camera link interface, divided into top and bottom halves.

In this case, the frame rate is 68fps.

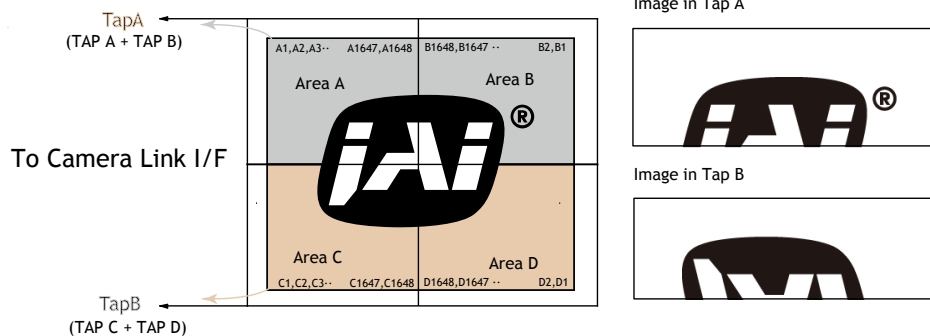


Fig.11 2-tap output

#### 5.4.2.3 Camera link output (1 tap output)

If 1 tap output is selected, monochrome, Bayer (8-bits, 10-bits or 12-bits) or RGB (8-bits only) output can be output through Camera Link interface without dividing the image. For 1 tap output, the frame rate is 34fps.

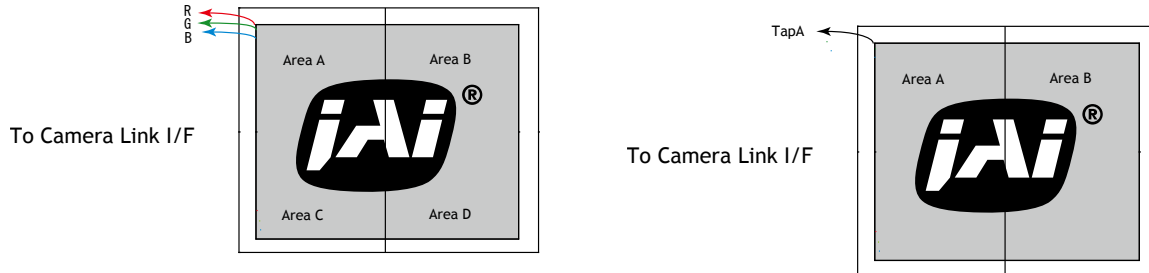


Fig.12 1tap output

#### 5.4.2 Partial scan readout (AOI) (Commands: STL, ETL)

The AOI works like partial scanning. By using the AOI function, a faster frame rate can be achieved. The start line of the image (Offset Y) and the image height (Height) can be set as desired. However, the start pixel and/or end pixel of each line cannot be changed. In the AM-200CL and AB-200CL RGB output, The Offset Y and Height can be set in 1 line increments. For the AB-200CL Bayer mode, output can be set in 2-line steps.

STL: Offset Y (Read out start line)

ETL: Height (Readout line numbers)

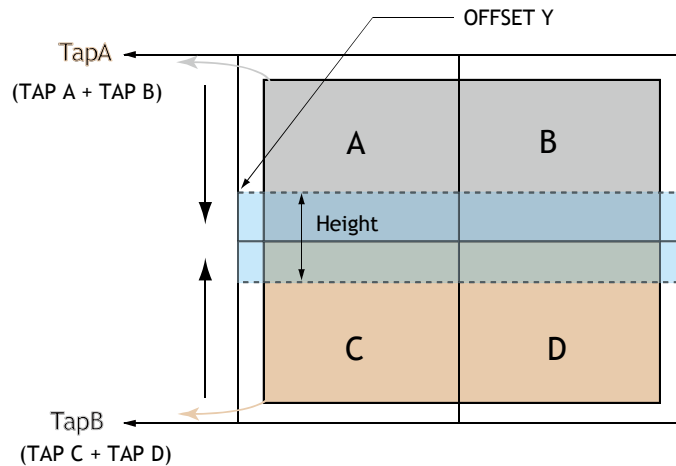


Fig.13 AOI setting

Note for AOI setting

In the AM-200CL and AB-200CL, the frame rate setting has priority. If AOI is used, the frame rate setting should use fewer lines than that of AOI height.

For AOI setting, if the upper TAP and lower TAP have the same duration, the fastest frame rate can be achieved. Thus, if the AOI is centered vertically within the image, the frame

rate is maximized. Examples of the settings are shown in sections 5.4.2.4 and 5.4.2.5.

#### 5.4.2.1 Frame rate calculation if AOI is set

The calculation method for the frame rate in AOI mode depends on the setting conditions of offset, height, bit allocation and binning control.

It also depends on the position of the readout such as the upper TAP, lower TAP and covering both TAPs.

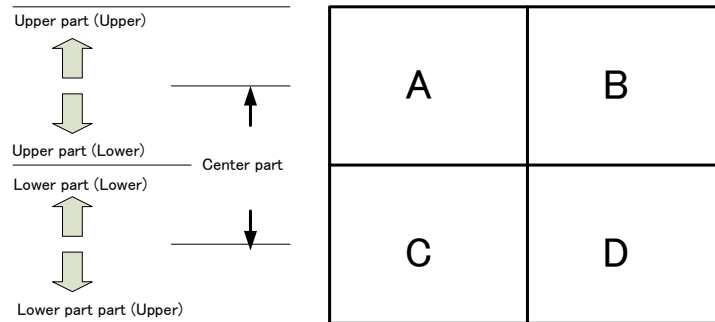


Fig.14 the position of the readout

#### 5.4.2.2 2 tap output

##### 5.4.2.2a Binning OFF

If the bit allocation is set to 8-, 10- or 12-bit and the binning control is OFF or 2x1

- 1) For a centered readout which covers both the upper and lower TAPS  
Use the following two formulas to calculate frame lines (A) and frame lines (B).  
Use the larger number of frame lines for calculating the frame rate.  
If they are the same number of lines, either one can be used.

$$\text{Frame lines (A)} = \text{Roundup} \{ (\text{Offset} + 1) / 4 \} + (600 - \text{Offset}) + 10$$

$$\text{Frame lines (B)} = \text{Roundup} \{ [1201 - (\text{Offset} + \text{Height})] / 4 \} + [(\text{Offset} + \text{Height}) - 600] + 10$$

$$\text{Frame rate (Hz)} = 1 / (\text{frame lines number} \times 0.00002405)$$

- 2) If the readout is only in the upper TAP  
In this case,  $\text{Offset} < 600$  and  $(\text{Offset} + \text{Height}) \leq 600$

$$\text{Roundup} \{ (\text{Offset} + 1) / 4 \} + \text{Roundup} [600 - (\text{Offset} + \text{height}) / 4] + \text{Height} + 10$$

= Frame lines number

$$\text{Frame rate (Hz)} = 1 / (\text{Frame number} \times 0.00002405)$$

- 3) If the readout is only in the lower TAP  
In this case,  $\text{Offset} > 600$

$$\text{Roundup} [(1200 - (\text{Offset} + \text{Height})) / 4] + \text{Roundup} [(\text{Offset} - 600) / 4] + \text{Height} + 10 =$$

Frame lines number

$$\text{Frame rate (Hz)} = 1 / (\text{Frame lines number} \times 0.00002405)$$

5.4.2.2b Binning ON

If the bit allocation is set to 8-, 10- or 12-bit and the binning control is 1x2 or 2x2

**Note: In this case, offset Y and height should use only even numbers.**

- 1) For a centered readout which covers both the upper and lower TAPS  
Use the following two formulas to calculate frame lines (A) and frame lines (B).  
Use the larger number of frame lines for calculating the frame rate.  
If they are the same number of lines, either one can be used.

Frame lines (A) =  $\text{Roundup} \{ (\text{Offset}+1)/4 \} + (600 - \text{Offset})/2 + 10$

Frame lines (B) =  $\text{Roundup} \{ [1201 - (\text{Offset} + \text{Height})]/4 \} + [(\text{Offset} + \text{Height}) - 600]/2 + 10$

Frame rate (Hz) =  $1 / (\text{frame lines number} \times 0.0000264)$

- 2) If the readout is only in the upper TAP

In this case,  $\text{Offset} < 600$  and  $(\text{Offset} + \text{Height}) \leq 600$

$\text{Roundup} \{ (\text{Offset} + 1) / 4 \} + \text{Roundup} \{ [600 - (\text{Offset} + \text{height})] / 4 \} + \text{Height} / 2 + 10$   
= Frame lines number

Frame rate (Hz) =  $1 / (\text{Frame number} \times 0.0000264)$

- 3) If the readout is only in the lower TAP

In this case,  $\text{Offset} > 600$

$\text{Roundup} \{ [1200 - (\text{Offset} + \text{Height})] / 4 \} + \text{Roundup} \{ (\text{Offset} - 600) / 4 \} + \text{Height} / 2 + 10 =$   
Frame lines number

Frame rate (Hz) =  $1 / (\text{Frame lines number} \times 0.0000264)$

5.4.2.3 1 tap output

5.4.2.3a Binning OFF

If the bit allocation is set 8-, 10- or 12-bit or RGB and the binning control is OFF or 2x1  
(In the case of RGB, the binning control is not available)

$\text{Roundup} \{ (\text{Offset} + 1) / 4 \} + \text{Roundup} \{ (1200 - \text{Height} + \text{Offset}) / 4 \} + \text{Height} + 18 =$   
Frame number

Frame rate (Hz) =  $1 / (\text{Frame lines number} \times 0.00002405)$

5.4.2.3b Binning ON

If the bit allocation is set 8-, 10- or 12-bit and the binning control is 1x2 or 2x2.

**Note: In this case, offset Y and height should use only even numbers.**

$\text{Roundup} \{ (\text{Offset} + 1) / 4 \} + \text{Roundup} \{ (1200 - \text{Height} + \text{Offset}) / 4 \} + \text{Height} / 2 + 18 =$   
Frame number

Frame rate (Hz) =  $1 / (\text{Frame lines number} \times 0.0000264)$

## 5.4.2.4 Setting example 1

2 tap output, the binning control is OFF or 2x1

Partial	Offset	Height	Frame Line	Frame Frequency
Full	0	1200	611	68.03
1/2	0	600	611	68.03
	300	600	386	107.72
	600	600	610	68.16
1/4	0	300	386	107.72
	300	300	386	107.72
	450	300	273	152.30
	600	300	385	108.0
	900	300	385	108.0
1/8	0	150	274	151.75
	450	150	273	152.30
	525	150	217	191.61
	600	150	273	152.30
	1050	150	273	152.30
1/16	0	75	218	190.73
	525	75	217	191.61
	562	75	189	220.0
	600	75	217	191.61
	1125	75	217	191.61

## 5.4.2.5 Setting example 2

2 tap output and the binning control is 1x2 or 2x2)

Partial	Offset	Height	Frame Line	Frame Frequency
Full	0	1200	311	121.79
1/2	0	600	310	122.18
	300	600	236	160.5
	600	600	310	122.18
1/4	0	300	235	161.18
	300	300	235	161.18
	450	300	198	191.3
	600	300	235	161.18
	900	300	235	161.18
1/8	0	150	198	191.2
	450	150	198	191.2
	525	150	180	210.43
	600	150	198	191.2
	1050	150	198	191.2
1/16	0	75	180	210.43
	525	75	180	210.43
	562	75	170	222.81
	600	75	180	210.43
	1125	75	180	210.43

#### 5.4.2.6 Setting example 3

1 tap output and the binning control is set to OFF or 2x1

Partial	Offset	Height	Frame Line	Frame Frequency
Full	0	1200	1219	34.10
1/2	Any	600	769	54.07
1/4	Any	300	544	76.43
1/8	Any	150	432	96.25
1/16	Any	75	376	110.58

#### 5.4.2.7 Setting example 4

1 tap output and the binning control is set to 2x1 or 2x2

Partial	Offset	Height	Frame Line	Frame Frequency
Full	0	1200	619	61.19
1/2	Any	600	469	80.76
1/4	Any	300	394	96.13
1/8	Any	150	357	106.10
1/16	Any	75	339	111.73

#### 5.4.3 Binning (Command: BNC) (Only for AM-200CL)

This function is available only for AM-200CL. In binning mode, adjacent pixels in the horizontal direction and/or vertical direction are combined and output as one pixel. The possible combinations are shown below.

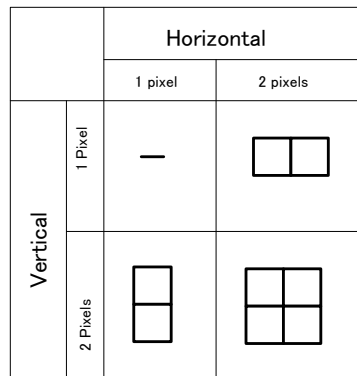


Fig. 15 Binning modes

Binning achieves a higher frame rate, as well as better sensitivity. On the other hand, the resolution becomes less than the full frame readout.

H x V (Pixels)	Sensitivity	Spatial resolution	
		H direction	V direction
1 x 2	2 times	Unchanged	1/2
2 x 1	2 times	1/2	Unchanged
2 x 2	4 times	1/2	1/2

#### 5.4.4 Bayer output pattern

The AB-200CL starts with GRG on odd lines and BGB on even lines as shown below. If AOI is used, Offset Y can be set every 2 lines and therefore, it always starts with a GRG sequence.

		H1	H2	H3	H4	H5	H6	H7
← signal out	V1	Gr	R	Gr	R	Gr	R	Gr
	V2	B	Gb	B	Gb	B	Gb	B
	V3	Gr	R	Gr	R	Gr	R	Gr

Fig. 16 Bayer sequence

## 6. Sensor layout and timing

### 6.1 Sensor layout

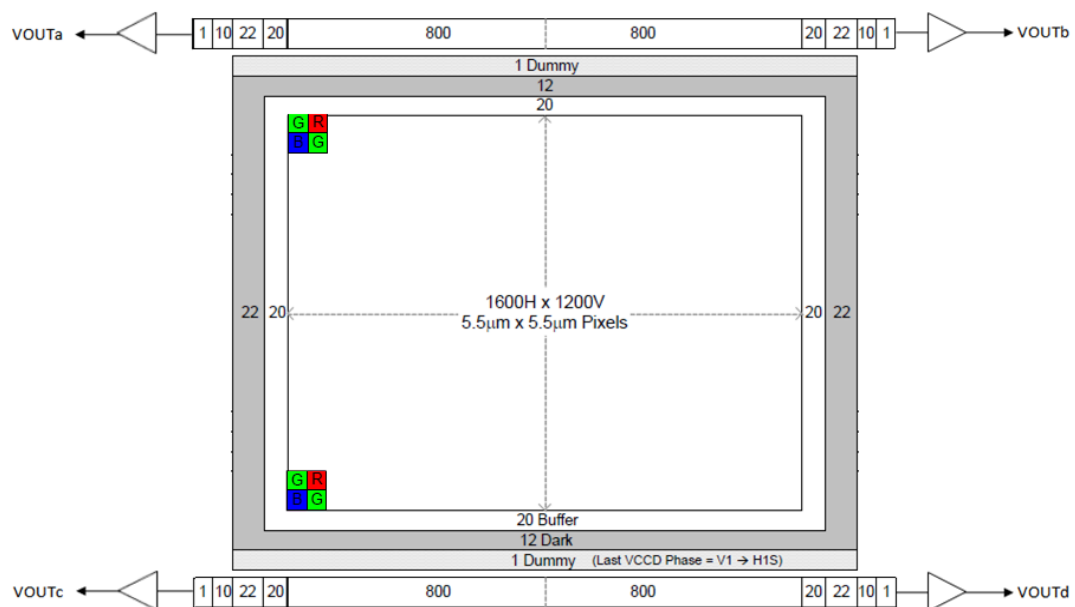


Fig.18 Sensor layout

## 6.2. Vertical timing (2 tap output)

Bit allocation: 8-bit, 10-bit or 12-bit

### 6.2.1 If the binning control is BNC=0(OFF) or BNC=2(2x1)

#### 6.2.1.1 AOI default setting (Offset=0, Height=1200)

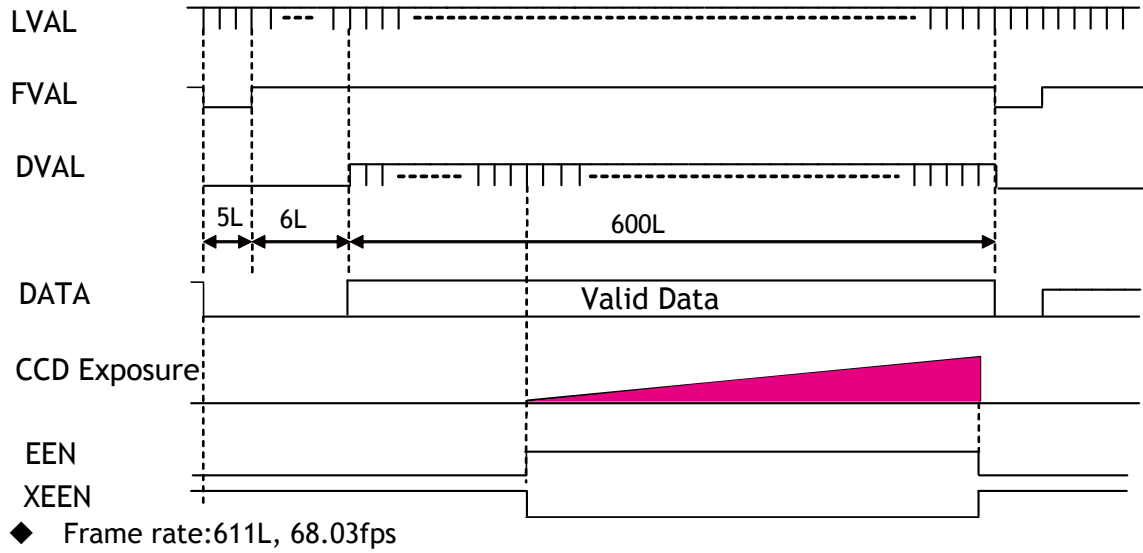


Fig.18 Vertical timing (2 tap output, Binning OFF, AOI default)

#### 6.2.1.2 AOI setting

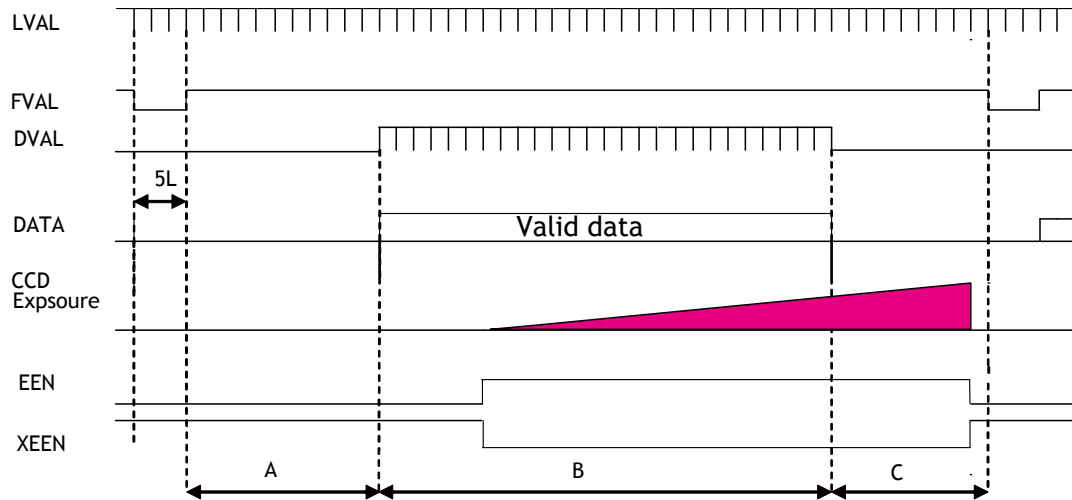


Fig.19 Vertical timing (2 tap output, Binning OFF, AOI setting)

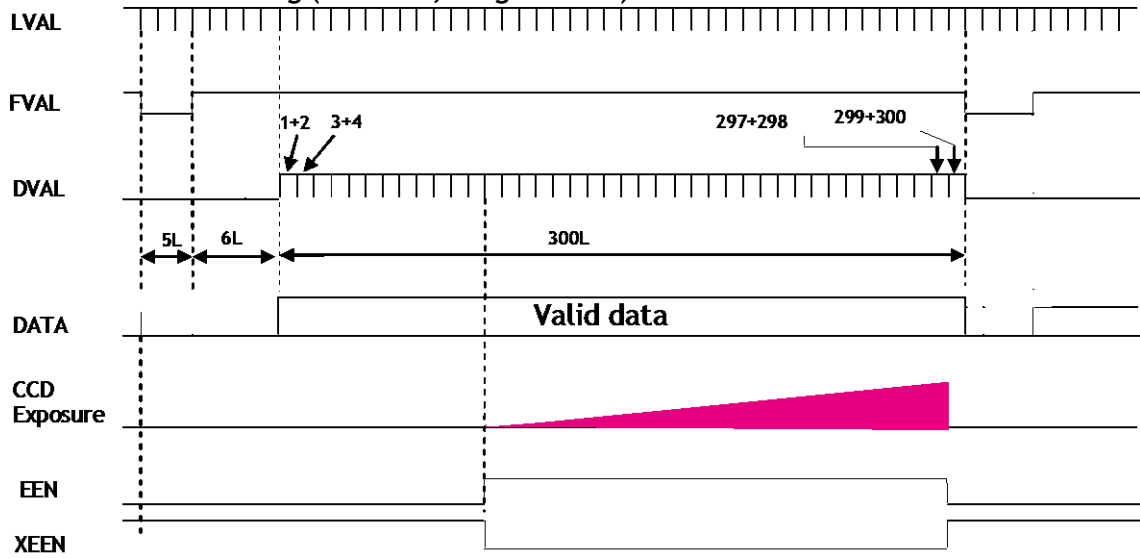
Frame rate examples when the start line and the end line are set as follows

Offset	HEIGHT	A (L)	B (L)	C (L)	Total line (L)	Frame rate (Hz)
270	600	103	300	0	408	101.6
404	272	167	136	0	308	135.0
134	272	34	272	49	364	114.2
202	136	51	136	66	263	158.0



## 6.2.2 If the binning control is BNC=1(1x2) or BNC=3(2x2)

### 6.2.2.1 AOI initial setting (Offset=0, Height=1200)



Frame rate : 311L 121.78fps

Fig.20 Vertical timing (2 taps output, Binning ON, AOI initial)

### 6.2.2.2 AOI setting

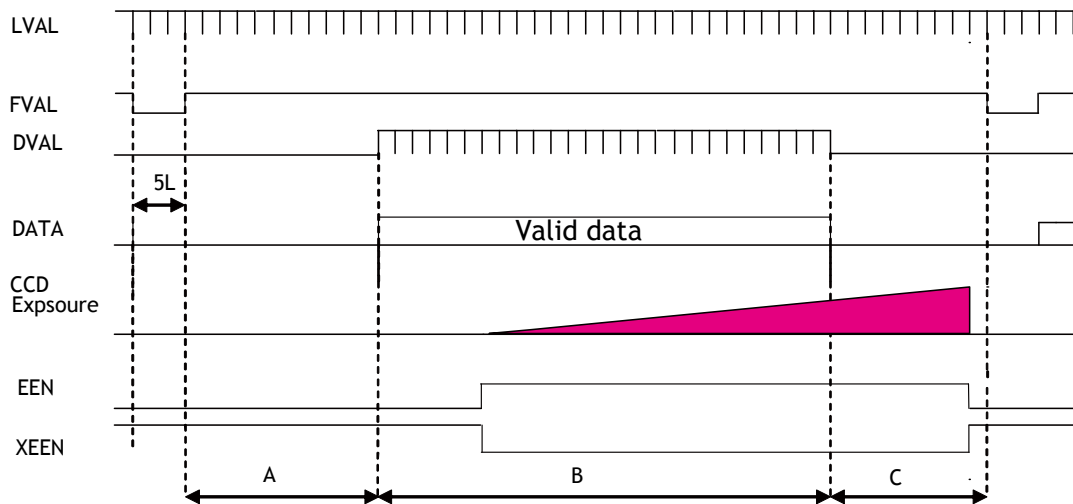


Fig.21 Vertical timing (2 taps output , Binning ON, AOI setting)

Offset	HEGHT	A (L)	B (L)	C (L)	Total line (L)	Frame rate (Hz)
270	600	88	150	0	243	155.8
404	272	137	68	0	210	180.3
134	272	34	136	49	229	165.4
202	136	56	68	51	195	194.2

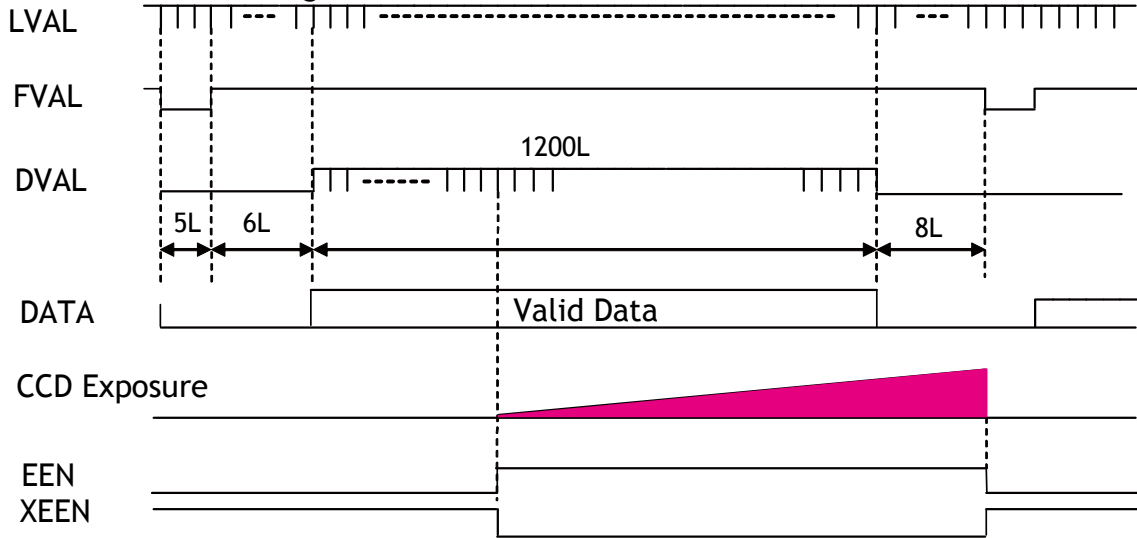
### 6.3. Vertical timing (1 tap output)

Bit allocation : 8-bit, 10-bit or 12-bit

Bit allocation : RGB (AB-200CL only)

#### 6.3.1 If the binning control is 0=OFF or 2=2x1

##### 6.3.1.1 AOI initial setting



Frame rate: 1219L, 34.1fps

Fig.22 Vertical timing (1 tap output, Binning OFF)

##### 6.3.1.2 AOI setting

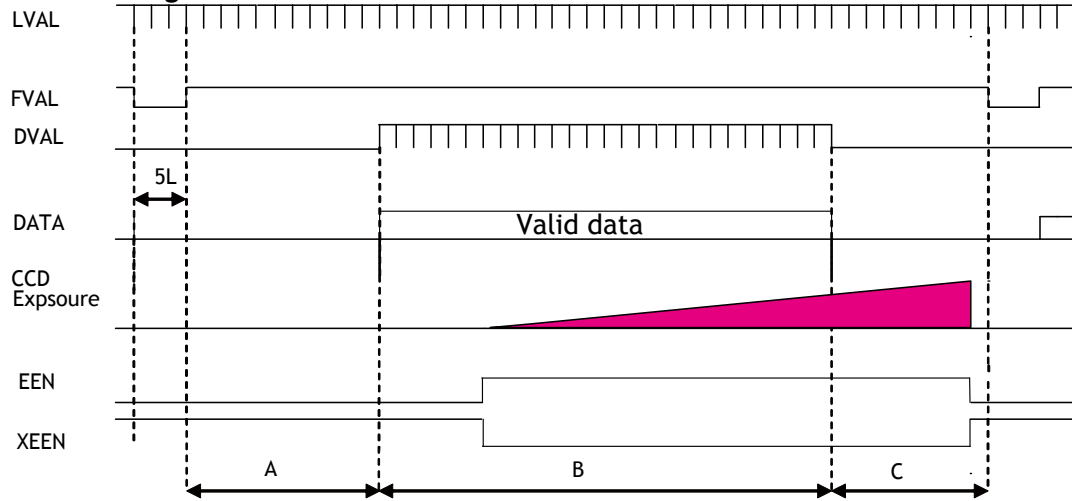


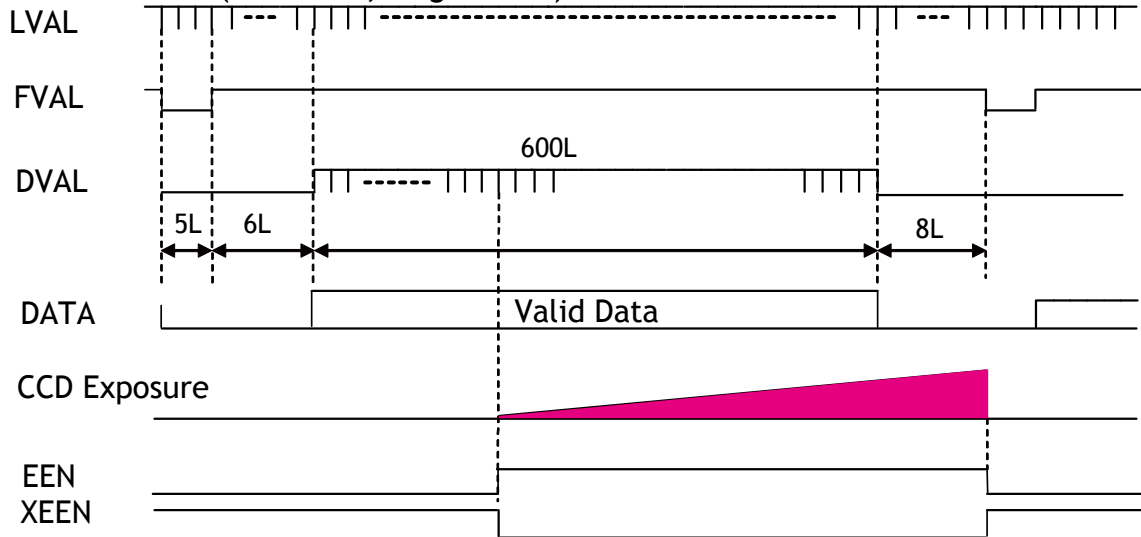
Fig.23 Vertical timing (1 tap output, Binning OFF)

Offset	HEIGHT	A (L)	B (L)	C (L)	Total line (L)	Frame rate (Hz)
200	800	56	800	58	919	45.2
300	600	81	600	83	769	54.0
450	300	118	300	121	544	76.4
524	152	137	152	139	433	96.0

### 6.3.2 If the binning control is set to 1=1x2 or 3=2x2

Bit allocation : 8-bit, 10-bit or 12-bit

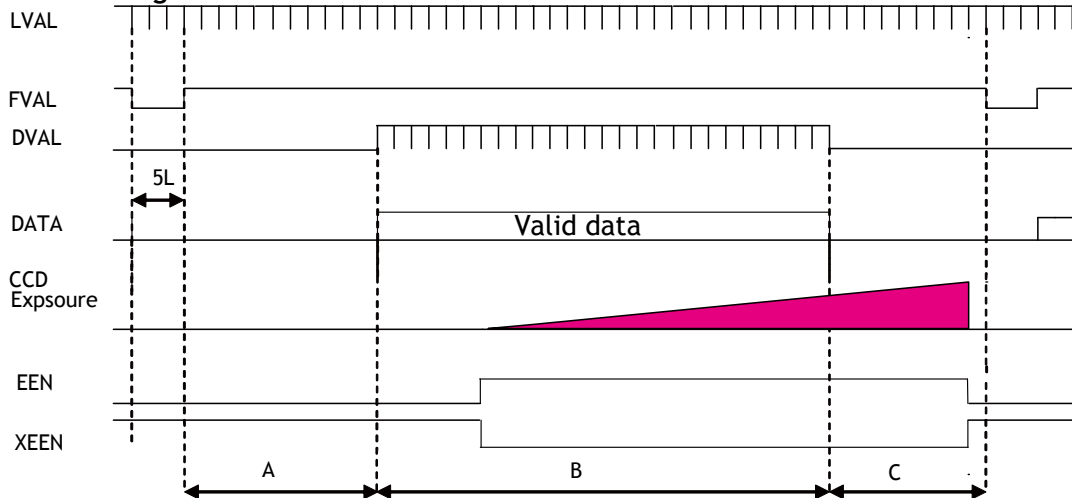
#### 6.3.2.1 AOI initial set (Offset Y=0, Height=1200)



Frame rate: 619L, 61.18fps

Fig.24 Vertical timing ( 1tap output, Binning ON, Initial AOI)

#### 6.34.2 AOI setting

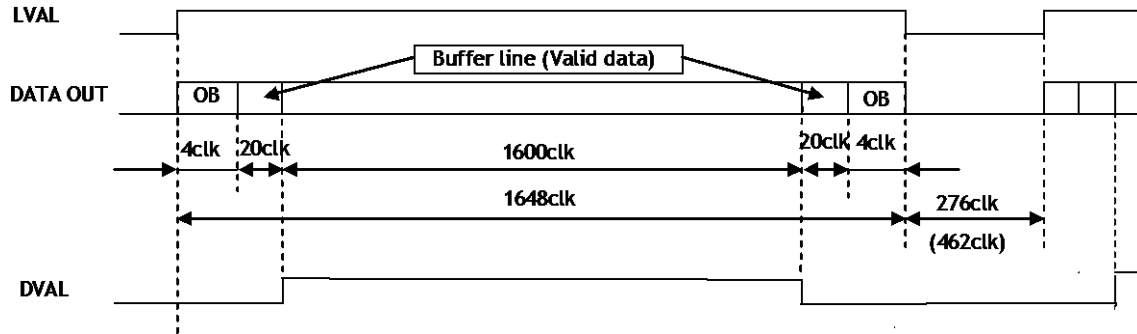


Offset	HE GHT	A (L)	B (L)	C (L)	Total line	Frame rate
200	800	56	400	58	519	72.9
300	600	81	300	83	469	80.7
450	300	118	150	121	394	96.1
524	152	137	76	139	357	106.1

Fig. 25 Vertical timing (1 taps output, Binning ON, AOI setting)

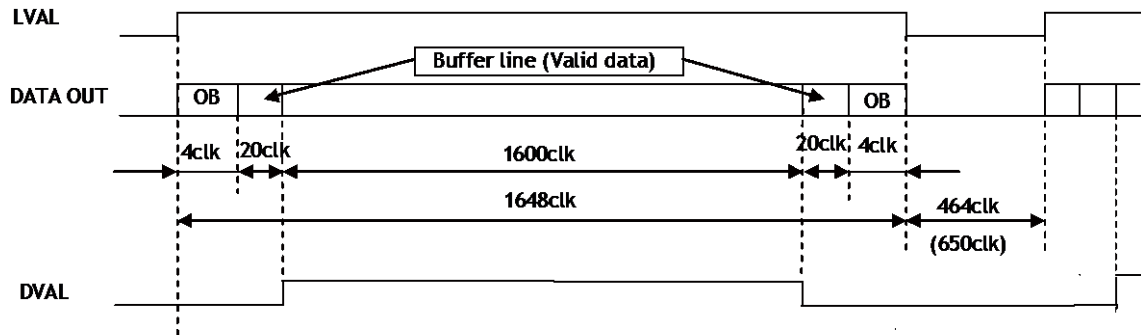
## 6.4. Horizontal timing

### 6.4.1 If the binning control is 0=OFF or 2=2x1



1LVAL 1924clk = 24.05 $\mu$ s 1clk=12.5ns (via Camera Link)  
 (Exposure start line 1LVA 2110clk=26.375 $\mu$ s)  
 Fig.26 Horizontal timing (Vertical binning OFF)

### 68 If the binning control is 1=1x2 or 3=2x2



1LVAL 2112clk = 26.40 $\mu$ s 1clk=12.5ns (via Camera Link)  
 (Exposure Start Line 1LVAL 2298clk=28.725 $\mu$ s)  
 Fig.27 Horizontal timing (Vertical binning ON)

### 6.4.3 DVAL output if the Binning control is set to 2=2x1 or 3=2x2

If the Binning control is set to 2=2x1 or 3=2x2, DVAL is output in one pixel period within the effective output period. Data is output by adding two pixels in horizontally as described below.

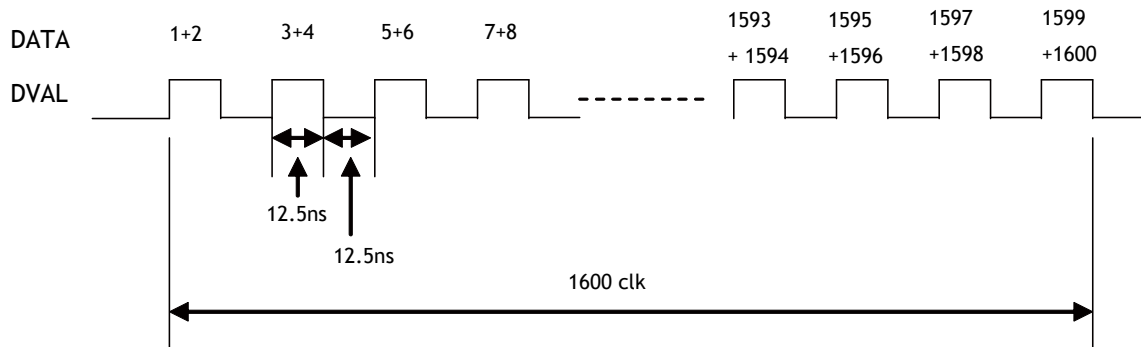


Fig.28 DVAL in the vertical binning

#### 6.4.4 LVAL-LOW level period

1. When waiting for a trigger signal or at the exposure start line, LVAL-LOW period varies as shown in the following table.

Binning Control	LVAL-LOW period		LVAL cycle	
	Ordinary	Exposure start	Ordinary	Exposure start
OFF, 2x1	276clk	462clk	1924clk 24.05μs	2110clk 26.375μs
1x2, 2x2	464lk	650clk	2112clk 26.4μs	2298clk 28.725μs

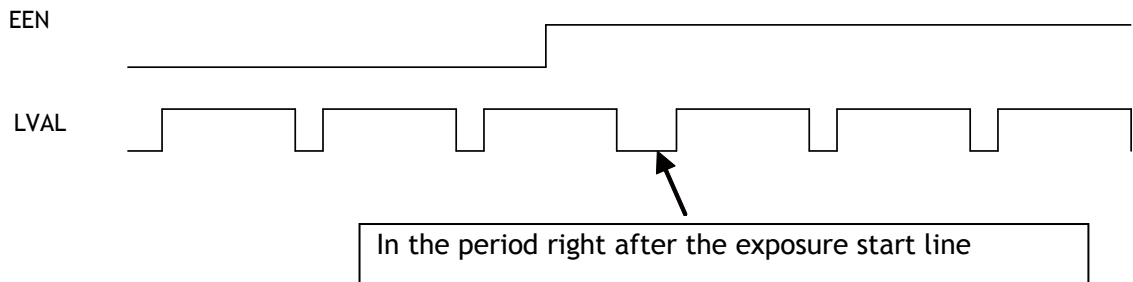


Fig.29 LVAL-LOW period varies

2. When the trigger control mode is set to ON and Overlap is set to Readout, LVAL-LOW period is 1LVAL as the maximum.

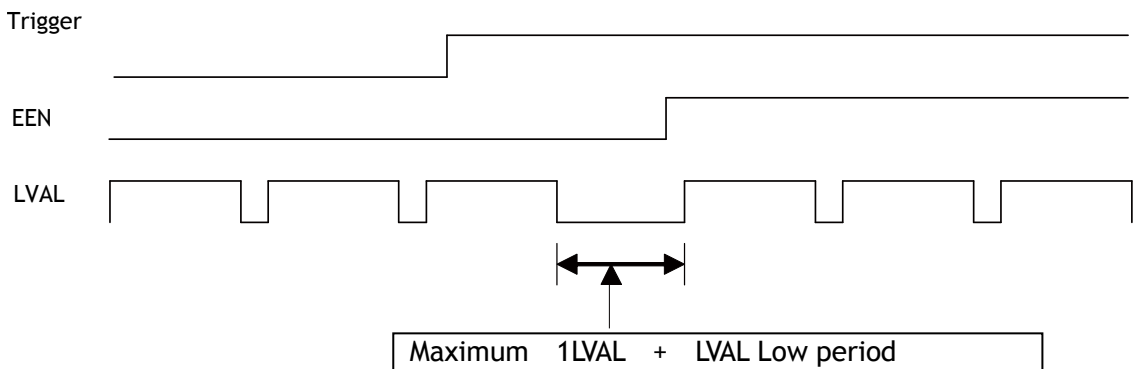
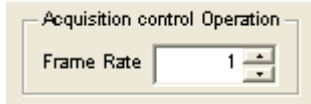


Fig.30 LVAL-LOW period if Overlap is set to Readout

## 7. Operating modes

The following controls are related to capturing the image.

### 7.1. Acquisition control (Change the frame rate)



With Exposure Mode set to OFF, the frame rate can be set longer than 1 frame (the normal period needed to capture all pixels). By doing this, the sensitivity of the image can be increased. Maximum recommended exposure time is 2 seconds. This function is available when the trigger mode is OFF.

The setting range is:

Shortest	~	Longest
68Hz (1 frame period) (14.69ms)	~	0.5Hz (2.0 seconds)

#### Notes for setting

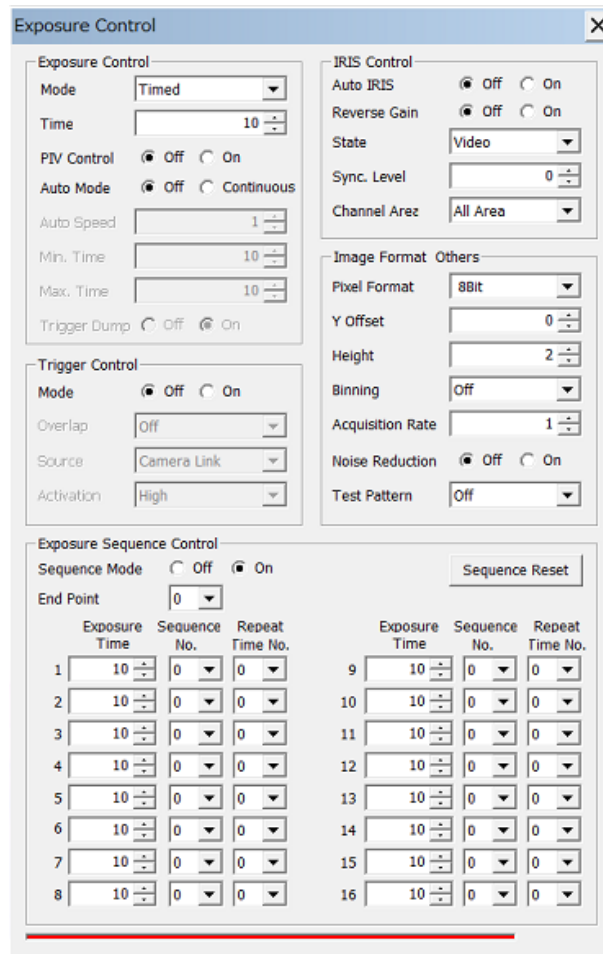
1. The value for setting is the number of line.
2. The actual frame rate is calculated in the following formula.

$$\text{Frame rate} = 1 / [(\text{Setting value (Line number)} \times (1 \text{ line period}))]$$

Where, 1 line period is 46.5μs

3. Default setting is 1263 line
4. The available longest framer rate is 1.998s (0.501fps)

## 7.2. Exposure setting



The screenshot shows the 'Exposure Control' software window. It is divided into several sections:
 

- Exposure Control:** Includes a 'Mode' dropdown set to 'Timed', a 'Time' input field set to '10', 'PIV Control' (Off/On), 'Auto Mode' (Off/Continuous), 'Auto Speed' (1), 'Min. Time' (10), 'Max. Time' (10), and 'Trigger Dump' (Off/On).
- IRIS Control:** Includes 'Auto IRIS' (Off/On), 'Reverse Gain' (Off/On), 'State' (Video), 'Sync. Level' (0), and 'Channel Area' (All Area).
- Image Format Others:** Includes 'Pixel Format' (8Bit), 'Y Offset' (0), 'Height' (2), 'Binning' (Off), 'Acquisition Rate' (1), 'Noise Reduction' (Off/On), and 'Test Pattern' (Off).
- Trigger Control:** Includes 'Mode' (Off/On), 'Overlap' (Off), 'Source' (Camera Link), and 'Activation' (High).
- Exposure Sequence Control:** Includes 'Sequence Mode' (Off/On), 'End Point' (0), and a 'Sequence Reset' button. Below this is a table for sequence settings.

	Exposure Time	Sequence No.	Repeat Time No.
1	10	0	0
2	10	0	0
3	10	0	0
4	10	0	0
5	10	0	0
6	10	0	0
7	10	0	0
8	10	0	0
9	10	0	0
10	10	0	0
11	10	0	0
12	10	0	0
13	10	0	0
14	10	0	0
15	10	0	0
16	10	0	0

### 7.2.1 Mode

The AM-200CL and AB-200CL have the following exposure modes.

1.  $EM=0$  OFF
2.  $EM=1$  Timed
3.  $EM=2$  Trigger width

### 7.2.2 Exposure time setting (Command: PE)

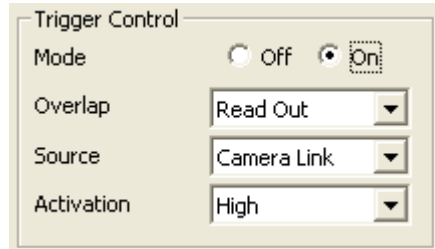
PE command can be set if EM (Exposure mode) is set at 1 or 2.

		Minimum exposure time	~	Maximum exposure time
Full pixels		10 $\mu$ s	~	2 sec(Note)
Binning (HxV)	1 x 2			
	2 x 1			
	2 x 2			

Note: The AM-200CL and AB-200CL are designed so that frame rate has priority over exposure time. Accordingly, if the exposure time is set at a longer accumulation time than 1 frame (16.64ms), the frame rate should be set at a longer time than the exposure time.

- 7.2.3 Exposure sequence (Commands EXSQ, PES(N), PER(N), EXSR, EXSEP, PE1 ~PE16)**  
 Up to 16 exposure settings can be preset as a sequence. Each setting can also be repeated. This function is effective only when the trigger mode is ON, the exposure mode is set to Timed and the exposure sequence is ON.

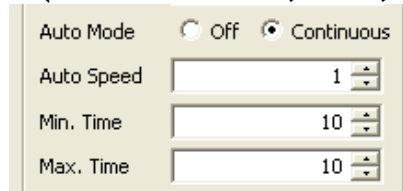
### **7.3. Trigger Control**



- 7.3.1 Selection of the trigger input (Command: TI)**  
 The command “TI” can select the trigger input. At TI=0, the input through Camera Link (line 0) is active and at TI=1, the input through the Hirose 12-pin connector is active. The factory default setting is the Camera Link input.
- 7.3.2 Trigger activation (Command: TA)**  
 The command “TA” can select how to activate the trigger.
- |      |              |  |
|------|--------------|--|
| TA=0 | Rising edge  | At the rising edge of the pulse, the accumulation and the readout will start.  |
| TA=1 | Falling edge | At the falling edge of the pulse, the accumulation and the readout will start. |
- If Exposure Mode(EM) is set to EM=2 Trigger Width)
- |      |      |  |
|------|------|--|
| TA=0 | High | During the high level of trigger, the accumulation is activated and at the low level, the read out is activated. |
| TA=1 | Low  | During the low level of trigger, the accumulation is activated and at the high level, the read out is activated. |
- 7.3.3 Trigger Overlap (Command: TO)**  
 This function sets if a trigger pulse can be accepted while data is being read out or not.
- |      |          |  |
|------|----------|--|
| TO=0 | OFF      | : The trigger pulse is not accepted during CCD readout. This works the same as the LVAL asynchronous mode.   |
| TO=1 | Read Out | : The trigger pulse can be accepted during CCD readout. If the trigger pulse is input during CCD readout, it operates as LVAL synchronous and if the trigger is input while the CCD is not being read out, it operates as LVAL asynchronous. |
- 7.3.4 Pre-Dump (Command: TD)**  
 The pre dump command has TD=0(disable) and TD=1(enable) modes. This command can be used with EM=1 (Timed) and it operates the same as RCT mode. If this mode is “enabled”:  
 Until the trigger is input, the camera operates continuously and the video signal for the auto-iris lens is output. When the trigger is input, the fast dump is activated to read out the electronic charge very quickly, after which the accumulation and the readout are performed. When the signal is read out, FVAL , LVAL and DVAL are output too.



#### 7.4. Exposure auto control (Commands: ASC, ASCS, ASCEA, ASCEI)



This turns the auto exposure function “ON” or “OFF” and provides settings for various parameters.

ASC=0 (OFF), ASC=1 (ON)

ASCS: ASC tracking speed setting. Range is from 1 to 16 (Default is 8).

ASCEA: Maximum exposure time in the ASC mode. Range is from 10 to 1048575 ( $\mu$ s).

ASCEI: Minimum exposure time in the ASC mode. Range is from 10 to 1048575 ( $\mu$ s).

This function is available for continuous operation and pre-dump ON.

#### 7.5. Normal continuous operation

This is used for applications which do not require triggering. In this mode, the video signal for the auto-iris lens is available.

For the video timing, refer to the chapters 6.2, 6.3 and 6.4.

The frame rate of full pixels readout is 68fps for 2 tap output and 34fps for 1 tap output.

##### Primary settings to use this mode

Sensor Digitization Taps: SDT= 0 (Two taps) SDT=1 (One tap)

Acquisition Frame Rate: AR=1~42964

Trigger control

Trigger mode: TM=0 (OFF)

##### Exposure settings

Exposure mode: EM=1

Exposure time: PE= 10 $\mu$ s ~ 2000000 $\mu$ s

or

##### Select Auto shutter control(ASC)

Exposure time auto: ASC=1 (ON)

Exposure time auto speed : ASCS= 1~16 (Default is 8)

Exposure time auto max: ASCEA= 10 ~ 1048575(  $\mu$ s unit)

Exposure time auto min: ASCEI= 10 ~ 1048575 ( $\mu$ s unit)

Note: The AM-200CL and AB-200CL are designed to give priority to the frame rate rather than the exposure time. If the exposure time is set at a longer time than 15.56ms (1 frame time), the frame rate must be set at a longer time than the exposure time.

Minimum interval of the image

2 tap output	FULL	2/3 AOI	1/2 AOI	1/4 AOI	1/8 AOI
Minimum frame line	611	461	386	273	217
1 tap output	FULL	2/3 AOI	1/2 AOI	1/4 AOI	1/8 AOI
Minimum frame line	1219	919	769	544	432

Note: The read out area for each AOI is the centered readout (same lines for upper and lower)

## 7.6. Timed mode (so-called EPS operation)

This mode allows a single image frame to be captured with a preset exposure time by using the external trigger. Additional settings determine if the trigger pulse can be accepted during the exposure period.

The frame rate of full pixels readout is 68fps for 2 tap output and 34.2fps for 1 tap output.

### Primary settings to use this mode

Sensor Digitization Taps: SDT= 0 (Two taps) SDT=1 (One tap)

### Acquisition control

Acquisition frame rate: AR= 1~42964

### Exposure control

Exposure mode: EM=1 (Timed)

Exposure time: PE=10 $\mu$ s ~ 2000000 $\mu$ s

### Trigger control

Trigger mode: TM=1 (ON)

Trigger overlap: TO=0 (OFF) or 1=(Readout)

OFF: LVALsync Readout: LVALsync/async automatic setting

Trigger source: TI=0 (Camera Link, default) or 1 (Hirose 12-pin)

Trigger Activation: TA=0 (Rising edge), 1= (Falling edge)

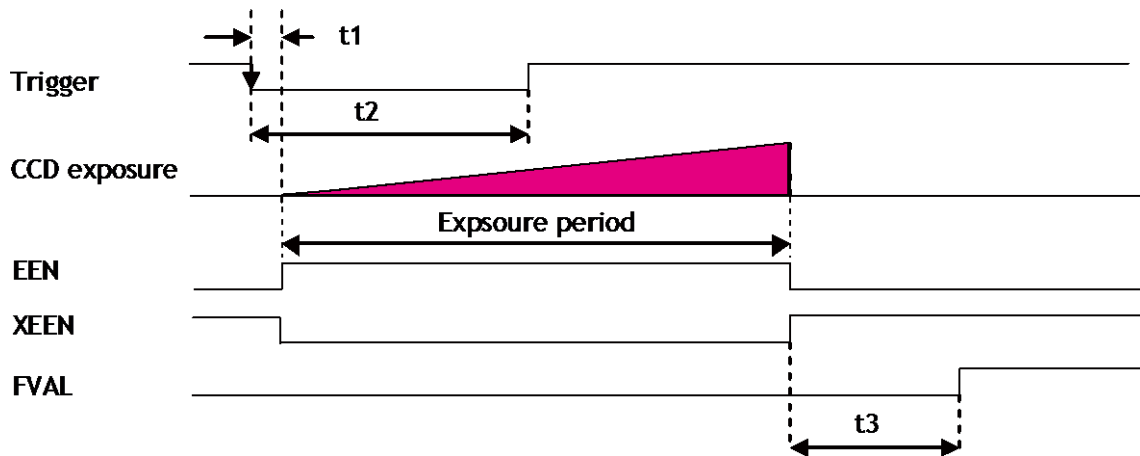
Note : The AM-200CL and AB-200CL prioritize the frame rate over the exposure time. If the exposure time is set at longer than 15.56ms (1 frame period), the frame rate must be increased so that it is longer than the exposure time.

Minimum interval of the trigger pulse

2 tap output	FULL	2/3 AOI	1/2 AOI	1/4 AOI	1/8 AOI
Minimum frame line	613	463	388	275	219
1 tap output	FULL	2/3 AOI	1/2 AOI	1/4 AOI	1/8 AOI
Minimum frame line	1221	921	771	546	434

Note: The read out area for each AOI is the centered readout (same lines for upper and lower)

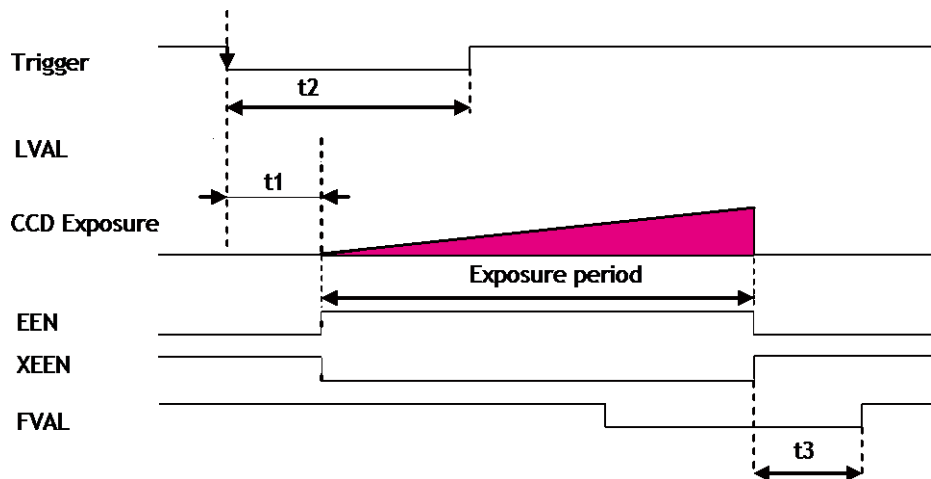
## 7.6.1 If the overlap setting is “OFF”



Binning mode	t1	t2	t3
Off, 2 x 1	$4.38\mu\text{s} \pm 0.05\mu\text{s}$	2L (min.)	6.5L to 7.5L
1 x 2, 2 x 2	$7.06\mu\text{s} \pm 0.05\mu\text{s}$	2L (min.)	6.5L to 7.5L

Fig.31 Non Overlap

## 7.6.2 If the overlap setting is “Readout”



Binning mode	t1	t2	t3
OFF, 2x1	$28.44\mu\text{s} \pm 0.05\mu\text{s}$	2L (min.)	6.5L to 7.5L
1x2, 2x2	$33.46\mu\text{s} \pm 0.05\mu\text{s}$	2L (min.)	6.5L to 7.5L

Fig.32 Readout

### 7.7. Trigger width mode (so-called PWC)

In this mode, the exposure time is equal to the trigger pulse width. Accordingly, longer exposure times are supported. Additional settings determine if the trigger pulse can be accepted during the exposure period.

The frame rate of full pixels readout is 68fps for 2-tap output and 34fps for 1 tap output.

#### Primary settings to use this mode

Sensor Digitization Taps: SDT= 0 (Two taps) SDT=1 (One tap)

#### Acquisition control

Acquisition frame rate: AR= 1~42964

#### Exposure control

Exposure mode: EM=2 (Trigger width)

#### Trigger control

Trigger mode: TM=1 (ON)

Trigger overlap: TO=0 (OFF) or 1=(Readout)

OFF: LVALsync、Readout:LVALsync/async automatic setting

Trigger source: TI=0 (Camera Link, default) or 1(Hirose 12-pin)

Trigger Activation: TA=0 (Rising edge), 1= (Falling edge) , 2=(Any edge)

Minimum interval of the trigger pulse

2 tap output	FULL	2/3 AOI	1/2 AOI	1/4 AOI	1/8 AOI
Minimum frame line	614	464	389	276	220
1 tap output	FULL	2/3 AOI	1/2 AOI	1/4 AOI	1/8 AOI
Minimum frame line	1222	922	772	547	435

Note: The read out area for each AOI is the centered readout (same lines for upper and lower)

#### 7.7.1 If the overlap setting is “Non Overlap”

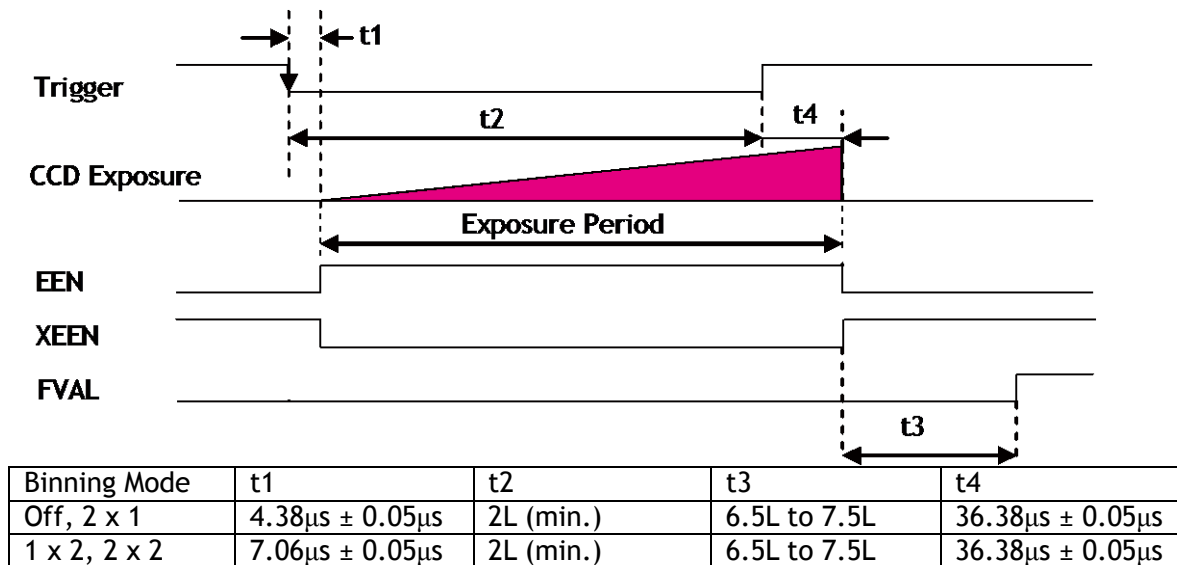
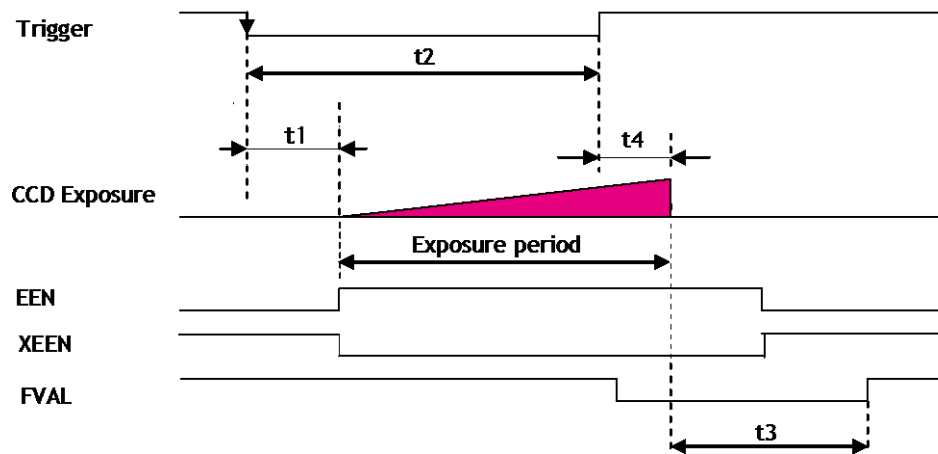


Fig.33 Overlap = OFF

### 7.7.2 If the overlap setting is “Readout”



Binning mode	t1	t2	t3	t4
OFF, 2x1	28.44 $\mu$ s $\pm$ 0.05 $\mu$ s	2L (min.)	6L	60.43 $\mu$ s $\pm$ 0.05 $\mu$ s
1x2, 2x2	33.46 $\mu$ s $\pm$ 0.05 $\mu$ s	2L (min.)	6L	62.77 $\mu$ s $\pm$ 0.05 $\mu$ s

Fig.34 Readout

### 7.8. Pre-dump mode (so-called RCT)

Until the trigger is input, the camera operates continuously and the video signal for the auto-iris lens is output. At this moment, the video signal, FVAL and LVAL are output but DVAL is not output. When the trigger is input, the fast dump is activated to read out the electronic charge very quickly, after which the accumulation and the readout are performed. This fast dump period is 5.275ms (in the case of Binning OFF). When the accumulated signal against the trigger is read out, FVAL, LVAL and DVAL are output too.

The frame rate for full pixels readout is;

2 tap output: 68fps + Fast dump period + Exposure time

1 tap output: 34.2fps + Fast dump period + Exposure time

#### Primary settings to use this mode

Sensor Digitization Taps: SDT= 0 (Two taps) SDT=1 (One tap)

#### Acquisition control

Acquisition frame rate: AR= 1~42964

Exposure mode: EM=1 (Timed)

Auto mode: ASC=1 (Continuous)

Pre-dump: TD=1 (Dump ON)

Overlap : Non overlap only

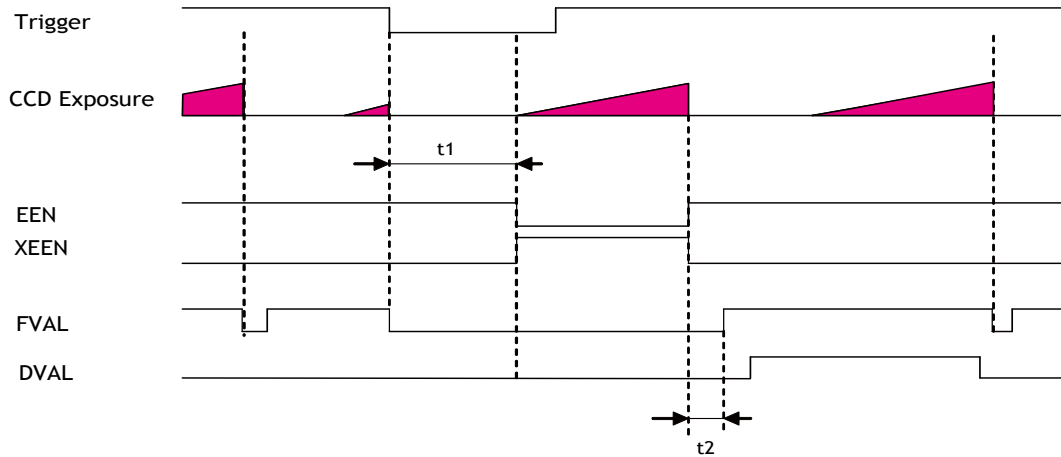
Note : The AM-200CL and AB-200CL gives priority to the frame rate over the exposure time. If the exposure time is set at longer than 16.64ms (1 frame period), the frame rate must be increased so that it is longer than the exposure time.

Minimum interval of the trigger pulse

2 taps output	FULL	2/3 AOI	1/2 AOI	1/4 AOI	1/8 AOI
Minimum frame line	815	665	590	477	421
1 tap output	FULL	2/3 AOI	1/2 AOI	1/4 AOI	1/8 AOI
Minimum frame line	1625	1325	1175	950	838

Note: The read out area for each AOI is the centered readout (same lines for upper and lower)

Note: The minimum frame rate figures in the above table do not include the exposure time.



Binning Mode (2 taps)	t1	t2
Off, 2 x 1	4.90ms ± 0.05µs	6.5L to 7.5L
1 x 2, 2 x 2	4.91ms ± 0.05µs	6.5L to 7.5L
Binning Mode (1 tap)	t1	t2
Off, 2 x 1	9.80ms ± 0.05µs	6.5L to 7.5L
1 x 2, 2 x 2	9.81ms ± 0.05µs	6.5L to 7.5L

Fig.35 Pre-dump mode timing

### 7.9. PIV (Particle Image Velocimetry)

The Particle Image Velocimetry mode can be used in applications where 2 images should be taken with a very short time interval. It can only be used with strobe flash as illumination. The first accumulation time is 10 $\mu$ sec to 14.69ms. Then, the second exposure will be taken. The accumulation is LVAL asynchronous. The first strobe is activated during the first exposure duration and the second strobe is taken while the first frame is being read out. In this way, two strobe flashes generate two video outputs. The frame rate for full pixels readout is 32.1fps for 2-tap output and 16.1fps for 1 tap output.

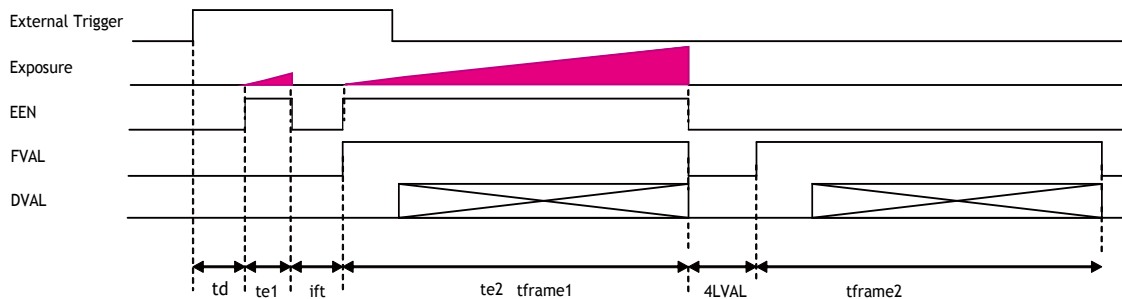
#### Primary Settings

Sensor Digitization Taps: SDT= 0 (Two taps) SDT=1 (One tap)

Exposure mode : Timed

PIV control : ON

Trigger mode: TM=1 (ON)



#### Timing specifications for 2 tap output

time name	description	Time	
		Binnig Control Off , 2x1	Binnig Control 1x2 , 2x2
td	Exposure beginning delay	5.24 $\mu$ s	7.96 $\mu$ s
te1	First exposure time period	10 $\mu$ s ~ 14.694ms	10 $\mu$ s ~ 8.272ms
te2	Second exposure time	14.694ms (frame rate)	8.272ms (frame rate)
itf	Interframing time	5.97 $\mu$ s	5.97 $\mu$ s
tframe1	First Frame read out	14.574ms max (606L)	8.139ms max (306L)
tframe2	Second Frame read out	14.574ms max (606L)	8.139ms max (306L)

#### Timing specifications for 1 tap output

time name	description	Time	
		Binnig Control Off , 2x1	Binnig Control 1x2 , 2x2
td	Exposure beginning delay	5.24 $\mu$ s	7.96 $\mu$ s
te1	First exposure time period	10 $\mu$ s ~ 29.316ms	10 $\mu$ s ~ 16.465ms
te2	Second exposure time	29.316ms (frame rate)	17.21ms (frame rate)
itf	Interframing time	5.97 $\mu$ s	5.97 $\mu$ s
tframe1	First Frame read out	29.196ms max (1214L)	16.332ms max (614L)
tframe2	Second Frame read out	29.196ms max (1214L)	16.332ms max (614L)

Fig.36 PIV mode

**7.10. Operation and function matrix**

Operation mode	Exposure control	Exposure auto	Binning	AOI	Auto Iris output	Overlap	Note
Continuous	○	○	○	○	○	---	
Timed (EPS)	○	×	○	○	×	○	
Trigger width(PWC)	---	×	○	○	×	○	
PreDump (RCT)	○	○	○	○	○	Non Overlap	
JAI_PIV	○	×	○	○	×	Non Overlap	
Exposure Sequence	○	×	○	○	×	Non Overlap	



## 8. Other functions

### 8.1 Black level control (Command : BL)

This function adjusts the setup level.

Command value : -1024 to 1023

Variable range : -256 to 255 LSB (at 10-bit output)

### 8.2 Gain control (Relative commands GA, GJUT1, 2, 3)

The AM-200CL can adjust the gain level from -3dB to +24dB using 0dB as the reference (Factory default). In the AB-200CL, the master gain can be adjusted from 0dB to +24dB and R and B gains can be adjusted in the range of -7dB to +10dB using the master gain as the reference.

The AM-200CL and AB-200CL has the resolution of  $\times 0.00012/\text{step}$  using both analog gain ( $0.00359\text{dB}/\text{step}$ ) and digital gain. In the AB-200CL, blue and red channels can adjust in  $\times 0.00012/\text{step}$  by using digital gain.

Refer to the following drawing.

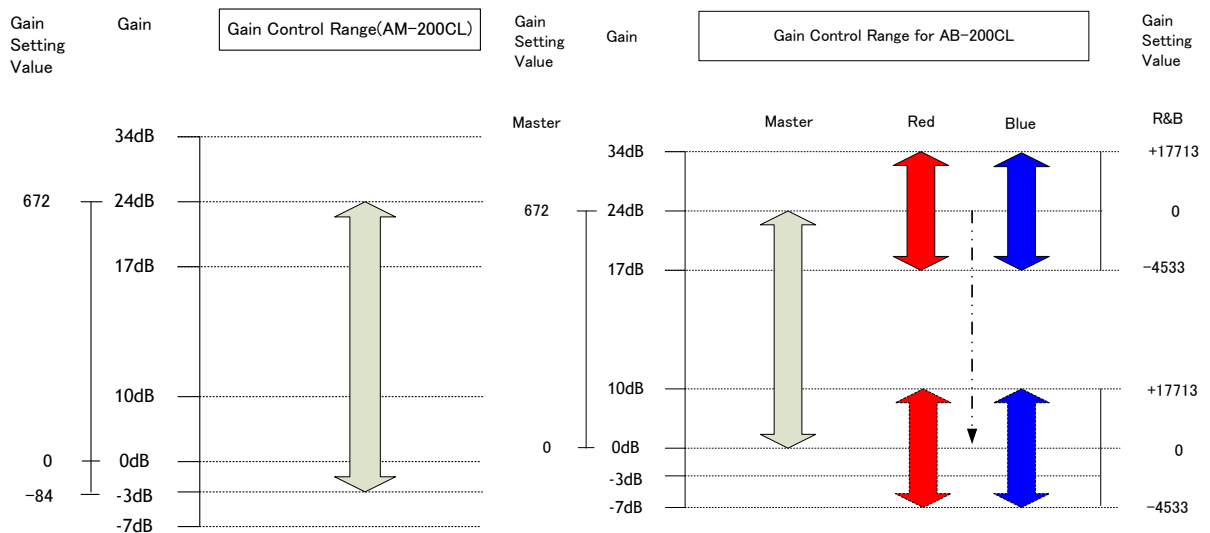


Fig. 37 Gain control

### 8.3 Tap control (Relative commands AWA, ABA, GJUT1, GJUT2, GJUT3)

The Tap control function adjusts automatically or manually the OFFSET and the gain differences between the upper and lower taps, and the right and left taps. The sensor used in the AM-200CL and AB-200CL divides the effective image area into 4 (four) areas as shown in the figure 30 in order to achieve its fast frame rate.

The reference tap for all adjustments is Tap "A".

AWA: Adjust the differences of the gain among taps automatically

ABA: Adjust the differences of the OFFSET among taps automatically

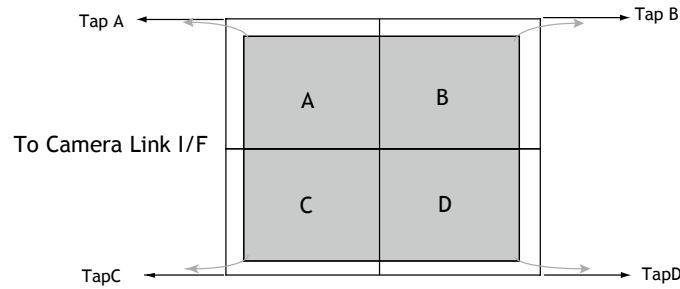
GJUT1: Adjust the gain of the TAP1R(B) manually

GJUT2: Adjust the gain of the TAP2L(C) manually

GJUT3: Adjust the gain of the TAP2R(D) manually

Note: 1) The OFFSET cannot be adjusted individually.

2) TAP A cannot be adjusted individually.



Note: If 1 tap output is used, the following readout is applied.

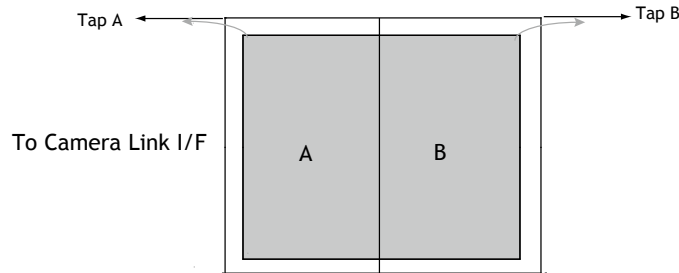


Fig.38 Tap control

#### 8.4. Exposure auto (Related Commands : ASC=1(ON), ASCS, ASCEA, ASCEI)

The exposure can be automatically controlled by setting the command ASC to ON. The adjusting range is 15.56ms to 10 $\mu$ s. The tracking speed can also be set.

	Command	Value
Adjusting range	ASCEA, ASCEI	10 $\mu$ s to 14.69ms
Tracking speed	ASCS	1 to 16 (Default:8)

ASCEA: Sets the maximum exposure in the ASC mode

ASCEI: Sets the minimum exposure in the ASC mode

Note: This function works only in Continuous mode or Pre-dump mode.

#### 8.5. Auto white balance (Related commands:AWB, PGS, PGR, PGGR, PGGB, PGB)

In this function, the gain of each R, Gr, Gb and B color can be individually adjusted to get the proper white balance.

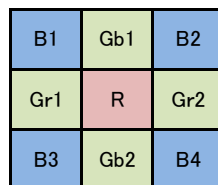


Fig. 39 Auto white balance

To adjust white balance, the AB-200CL has three methods: manual adjustment, one-push auto white balance, and continuous auto white balance.

- AWB: 0 OFF (Manual adjustment)  
 1 Once (One-push auto white balance)  
 2 Continuous (always tracking)

This function can be used with full resolution readout, as well as with AOI readout.  
 This does not work in trigger mode.

### 8.6. Blemish compensation

The AM-200CL and AB-200CL have a blemish compensation circuit. This function compensates blemishes on the CCD sensor (typically pixels with extremely high response or extremely low response). This applies to both monochrome and color versions. Pixels that fulfill the blemish criteria can be compensated by adjacent pixels on both columns and, in the case of the AB-200CL, the defective pixels can be compensated by the same Bayer color pixels in both adjacent columns. The number of pixels that can be compensated is up to 64 pixels per tap, for a total of 256 pixels.

The built-in compensation circuit for the AM-200CL and AB-200CL uses compensation data collected in the factory and can be turned ON or OFF. The default setting is OFF.

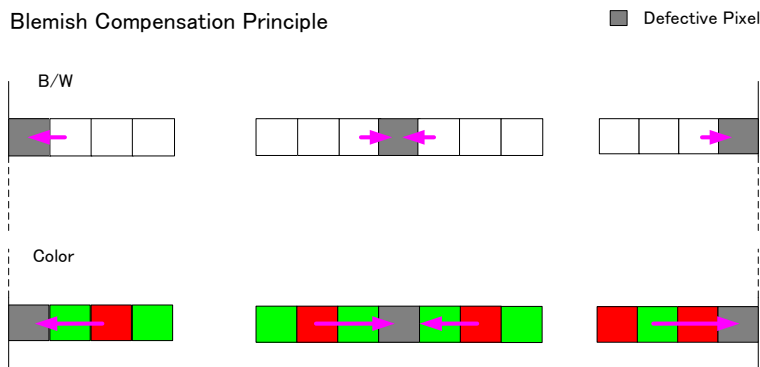


Fig. 40 Blemish compensation

Note: If defective pixels are found consecutively in the horizontal direction, the blemish compensation circuit does not work.

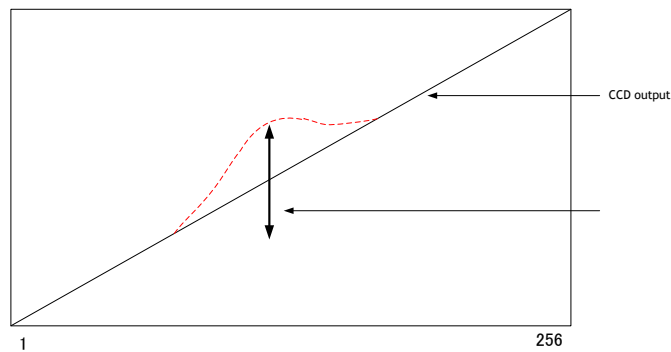
### 8.7. LUT (Relative commands LUTC, LUTR, LUYG, LUTB)

This function can be used to convert the input to the desired output characteristics.

The Look-Up Table (LUT) has 256 points for setup and each point has an 8-bit gain value. The output level can be created by multiplying the gain data by the input level.

In the AB-200CL, the same LUT characteristic is applied independent of the color value.

If input data is not in the LUT, the weighted mean average data from upper point and the lower point are used.



The required characteristics can be achieved by multiplying LUT parameter and each of 256 points.

Fig.41 LUT concept drawing

## 8.8. Gamma (Command: GAMS)

This command is used for the fine tuning of the set gamma characteristics if the gamma is set to 0.45 or 0.6. The parameter of GAMS is 0 to 31 and the default is 16. If GAMS is 16 (default), the normal 0.45 or 0.6 gamma curve is unaffected. By changing the value of GAMS, the 0.45 or 0.6 gamma curve can be modified.

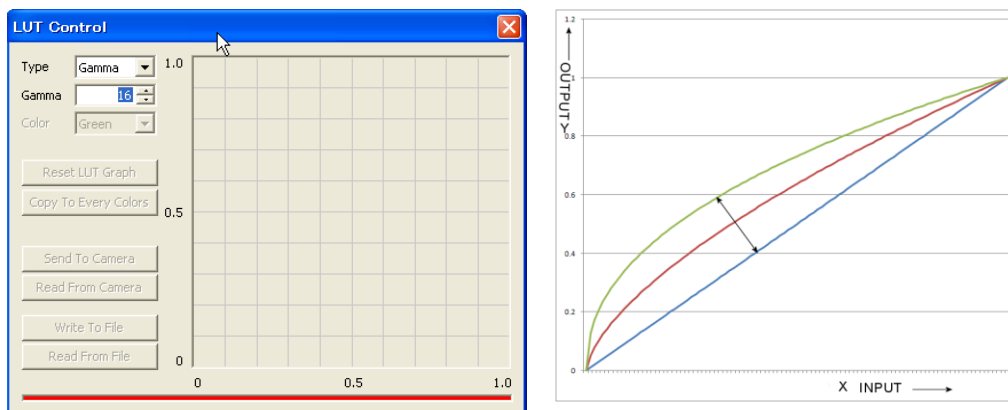


Fig. 42 Gamma compensation

## 8.9. Flat Field Correction (FFC) (Command: SDR)

This function compensates for shading caused by the lens or the light source used. The method to compensate the shading is to measure the highest luminance level in the image and use that data as the reference. Luminance levels of other areas are then adjusted so that the level of the entire area is equal. The block for compensation is 64 pixels x 64 pixels and the complementary process is applied to produce the compensation data with less error.

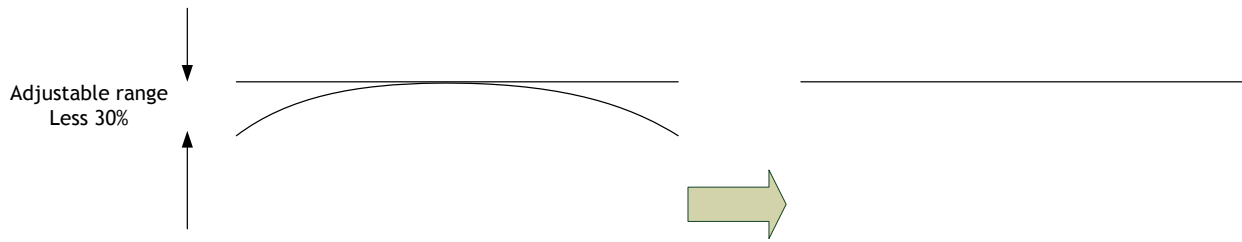


Fig. 43 FFC compensation concept drawing

Note: Under the following conditions, the FFC circuit may not work properly.

- If there is some area in the image with a video level less than 70%
- If part of the image or the entire image is saturated
- If the highest video level in the image is less than 300LSB (at 10-bit output)

SDM: 0=OFF, 1=Factory (Use factory data), 2=User (User setting data)

To generate user data for setting FFC:

Execute the command RS (FFC re-calibration) and store the result in the user area.

### 8.10. Bayer color interpolation (Command : BCIC) (Only for AB-200CL)

This function is available only for AB-200CL. The AB-200CL uses a CCD with an RGB Bayer pattern. If the Bayer color interpolation is not used, the following RAW data can be output.

B	Gb	B	Gb	B	Gb	B	Gb	B	Gb
Gr	R	Gr	R	Gr	R	Gr	R	Gr	R
B	Gb	B	Gb	B	Gb	B	Gb	B	Gb
Gr	R	Gr	R	Gr	R	Gr	R	Gr	R

Fig.44 Bayer pattern

The RAW data contains only luminance information for each color and outputs as a monochrome signal. The Bayer color interpolation can complement lacking color information on each pixel and output RGB color data as the result. Color interpolation compensates for the lack of color information by using information from adjacent pixels. The following is the concept drawing for the color interpolation process.

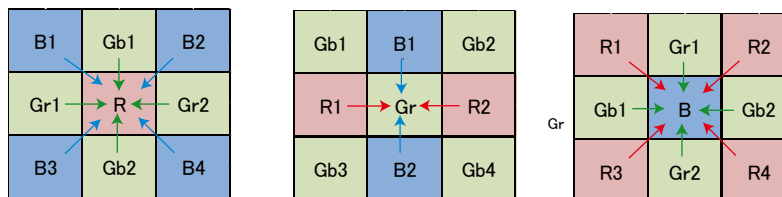
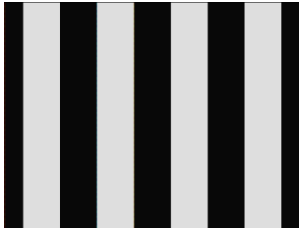


Fig.45 Color interpolation concept drawing

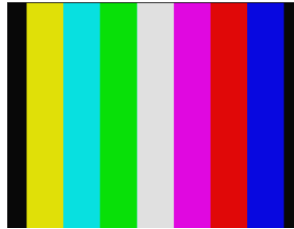
### 8.11. Test pattern (Command: TPN)

TPN=0 : Test pattern off

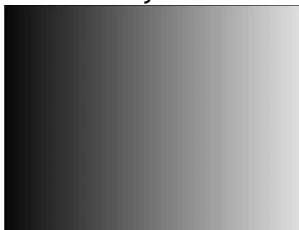
TPN=1 : AM-800:Black-White



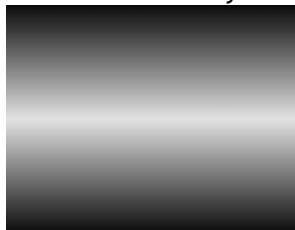
AB-800: Color bar



TPN=2 Gray Pattern1



TPN=3: Gray Pattern2



TPN=4: white (100%)

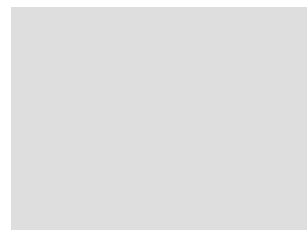


Fig.46 Test pattern

### 8.12. Temperature sensor (Command : TMPO)

This function reads out the temperature inside the camera.

The measuring range : -55 to +125°C

Resolution : 0.0625 °C

The following table shows examples of values which can be read out by the TMPO command.

TEMPERATURE (°C)	DIGITAL OUTPUT <sup>(1)</sup> (BINARY)	HEX
150	0100 1011 0000 0111	4B07
125	0011 1110 1000 0111	3E87
25	0000 1100 1000 0111	0C87
0.0625	0000 0000 0000 1111	000F
0	0000 0000 0000 0111	0007
-0.0625	1111 1111 1111 1111	FFFF
-25	1111 0011 1000 0111	F387
-55	1110 0100 1000 0111	E487

The display resolution in the JAI camera control tool is 1 °C.

### 8.13 ALC

In the AM-200CL and AB-200CL, auto gain, auto shutter and auto iris functions can be combined to provide a wide ranging automatic exposure control from dark to bright or vice versa.

The functions are applied in the sequence shown below and if one function is disabled, the linkage between the other two is maintained.

If the lighting condition is changed from bright to dark

AIC – ASC – AGC

If the lighting condition is changed from dark to bright

AGC – ASC – AIC

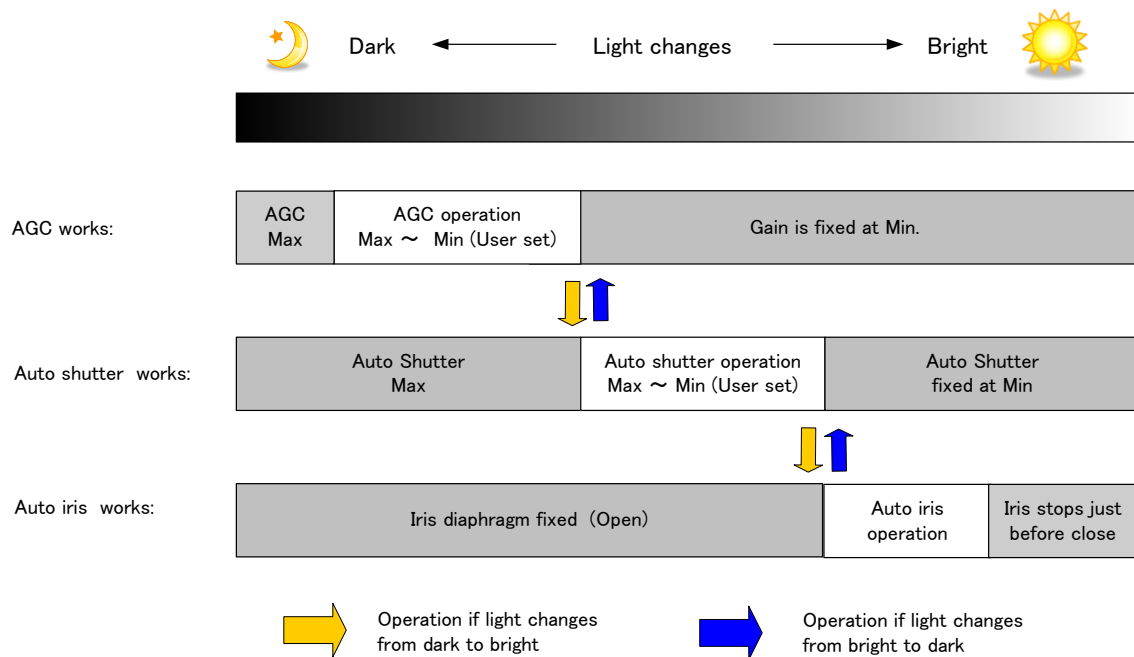


Fig.47 ALC function concept

Gain Auto Reference will determine the target video level for AGC, Auto Shutter and/or Auto iris. For instance, if Gain Auto Reference is set to 100% video level, AGC, Auto Shutter and/or Auto iris will function to maintain 100% video level.

■ Please note that ALC function is available only for the continuous mode.

## 9. Configuring the camera

### 9.1 RS-232C control

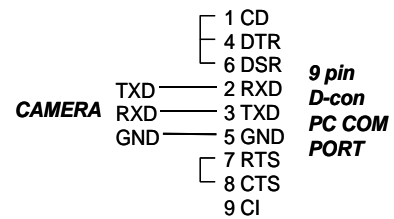
All configuration of the AM-200CL and AB-200CL cameras are done via Camera Link. The camera can be set up from a PC running terminal emulator software, or using JAI's camera control software.

Below is the description of the ASCII based short command protocol.

### 9.2 Communication setting.

Baud Rate	9600 bps
Data Length	8 bit
Start Bit	1 bit
Stop Bit	1 bit
Parity	None
Xon/Xoff Control	None

RS 232C cable



#### Protocol.

Transmit setting to camera:

**NN=[Parameter]<CR><LF>** (NN is any kind of command. Capital or small letters.)

The camera answers:

**COMPLETE<CR><LF>**

Note: Some commands can only be requested.

Transmit request command to camera:

**NN?<CR><LF>** (NN is any kind of command.)

The camera answers:

**NN=[Parameter]<CR><LF>**

Transmit the following to have the camera's actual settings:

**ST?<CR><LF>**

The camera answers:

A complete list of the current settings

Transmit the following to have a command list:

**HP?<CR><LF>**

The camera answers:

A list with all commands and possible settings

Invalid parameters sent to camera: (99 is an invalid parameter)

**SH=99<CR><LF>**

The camera answers:

**02 Bad Parameters!!<CR><LF>**

To see firmware number.

**VN?<CR><LF>**

To see camera ID. It shows the manufacturing lot number.

**ID?<CR><LF>**



### 9.3. Save and load functions

The following commands are for storing and loading camera settings in the camera EEPROM.

#### **Load settings. LD.**

This command will load previously stored settings to the camera. 3 user settings can be stored in the camera EEPROM. 1 factory setting is also stored in the camera. The settings stored in the last used user area are used as default settings at power up.

#### **Save Settings. SA.**

This command will store the actual camera settings to 1 of the 3 user areas in the camera EEPROM.

#### **EEPROM Area. EA.**

If received, the camera will return the last used user area number.

### 9.4 Command list

	Command Name	Format	Parameter	Remarks
<b>A - General settings and utility commands.</b>				
1	Camera Status Request	<b>ST?</b> <CR><LF>		Actual setting
2	Online Help Request	<b>HP?</b> <CR><LF>		Command list
3	Firmware Version	<b>VN?</b> <CR><LF>		3 digits (e.g) 100 = Version 1.00
4	Camera ID Request	<b>ID?</b> <CR><LF>		max 12 characters
5	Model Name Request	<b>MD?</b> <CR><LF>		max 12 characters
6	User ID	<b>UD</b> =[Param.]<CR><LF> <b>UD?</b> <CR><LF>		User can save and load free text.(12 or less characters)
7	Error code	<b>ERRER</b> =[Param.]<CR><LF> > <b>ERRER?</b> <CR><LF>	One of following values will be replied from the camera 0=One-Push has not been finished yet. 1=Succeeded. 2=Error1. Green image was too bright. 3=Error2. Green image was too dark. 4=Error3. Timeout-error occurred.	
<b>B – Image format control</b>				
1	Height	<b>ETL</b> =[Param.]<CR><LF> <b>ETL?</b> <CR><LF>	SC=1: :2 to1200	AB-200 : 2Line step AM-200 : 1Line step
2	Offset Y	<b>STL</b> =[Param.]<CR><LF> <b>STL?</b> <CR><LF>	SC=1: :1 to 1079	AB-200 : 2Line step AM-200 : 1Line step
3	Binning Vertical	<b>BNC</b> =[Param.]<CR><LF>	0=off	Only AM-200CL

## AM-200CL / AB-200CL

	Command Name	Format	Parameter	Remarks
		BNC?<CR><LF>	1=1x2, 2=2x1 3=2x2	
4	PixelFormat	<b>BA</b> =[Param.]<CR><LF> BA?<CR><LF>	0=8bit, 1=10bit, 2=12bit, 3=RGB	
5	Sensor Digitization Taps	<b>SDT</b> =[Param.]<CR><LF> SDT?<CR><LF>	0=Two, 1=One	
<b>C – Test image selector</b>				
1	Test Image selector	<b>TPN</b> =[Param.]<CR><LF> TPN?<CR><LF>	0=OFF 1=Color bar (AB-xxx) / Black-White (AM-xxx) 2= Gray horizontal ramp 3= Gray Vertical ramp 4= White	
<b>D – Acquisition control</b>				
1	Acquisition Frame Rate	<b>AR</b> =[Param.]<CR><LF> AR?<CR><LF>	1 to 1048575	In JAI control tool, 42964 is upper limit.
<b>E – Trigger control</b>				
1	Trigger Mode	<b>TM</b> =[Param.]<CR><LF> TM?<CR><LF>	0=off 1=on	
2	Trigger source	<b>TI</b> =[Param.]<CR><LF> TI?<CR><LF>	0= Line0(Camera Link) 1= Line1(Hirose 12pin)	
3	Trigger Activation	<b>TA</b> =[Param.]<CR><LF> TA?<CR><LF>	0= Rising edge(High) 1=Falling edge(Low)	( ) are effective only EM=2
4	Trigger overlap	<b>TO</b> =[Param.]<CR><LF> TO?<CR><LF>	0= off 1= Read out	
<b>F – Exposure control</b>				
1	Exposure Mode	<b>EM</b> =[Param.]<CR><LF> EM?<CR><LF>	0=OFF 1=Timed 2=Trigger width	
2	Exposure time	<b>PE</b> =[Param.]<CR><LF> PE?<CR><LF>	10μs ~ 2000000μs	Available when EM=1
3	ExposureAuto	<b>ASC</b> =[Param.]<CR><LF> ASC?<CR><LF>	0=off, 1=Continuous	
4	ExposureAuto speed	<b>ASCS</b> =[Param.]<CR><LF> ASCS?<CR><LF>	1 to 16	ASC Tracking speed setting, Default=8
5	ExposureAuto Max	<b>ASCEA</b> =[Param.]<CR><LF> > ASCEA?<CR><LF>	10 to 1048575 us unit	Maximum Exposure value when ASC is 1
6	ExposureAuto Min	<b>ASCEI</b> =[Param.]<CR><LF> > ASCEI?<CR><LF>	10 to 1048575 us unit	Minimum Exposure value when ASC is 1

	Command Name	Format	Parameter	Remarks
7	Trigger edge Dump	<b>TD</b> =[Param.]<CR><LF> TD? <CR><LF>	0= Dump off 1=Dump on	
<b>G – Analog control</b>				
1	GainAnalog All	<b>GA</b> =[Param.]<CR><LF> GA?<CR><LF>	-84 to 672 (AM-200CL) 0 to 672 (AB-200CL)	for AFE 1L, 1R, 2L, 2R
2	FineGain Digital All	<b>FGA</b> =[Param.]<CR><LF> FGA?<CR><LF>	-2393~3379 (Data+8192)/ 8192 ±3dB	for AFE 1L, 1R, 2L, 2R
3	Gain Auto	<b>AGC</b> =[Param.]<CR><LF> AGC?<CR><LF>	0=OFF 1=Continuous	
4	Gain Auto Reference	<b>AGCF</b> =[Param.]<CR><LF> AGCF?<CR><LF>	0 to 8192	
5	Gain Auto speed	<b>AGCS</b> =[Param.]<CR><LF> AGCS?<CR><LF>	1 to 16	AGC tracking speed Setting ,Default=8
6	Gain Auto Maximum gain value	<b>AGCGA</b> =[Param.]<CR><LF> AGCGA?<CR><LF>	0 to 672 (AM-200CL) 84 to 672 (AB-200CL)	
7	Gain Auto Minimal gain value	<b>AGCGI</b> =[Param.]<CR><LF> AGCGI?<CR><LF>	-84 to 588 (AM-200CL) 0 to 588 (AB-200CL)	
8	Black Level	<b>BL</b> =[Param.]<CR><LF> BL?<CR><LF>	-1024 to 1023	Digital User Setup Master
<b>H – Balance Ratio</b>				
1	BalanceRatio RED	<b>PGR</b> =[Param.]<CR><LF> PGR?<CR><LF>	-4533~17713 (Data+8192)/ 8192 -7~+10dB	(Only AB-200CL) Pixel Gain for WB
2	BalanceRatio Blue	<b>PGB</b> =[Param.]<CR><LF> PGB?<CR><LF>	-4533~17713 (Data+8192)/ 8192 -7~+10dB	(Only AB-200CL) Pixel Gain for WB
3	Balance White auto	<b>AWB</b> =[Param.]<CR><LF>	0=OFF 1=Once (Run) 2=Continuous	Only AB-200CL
4	Request the Result of Balance white auto	AWRS?<CR><LF>	0=Complete. 1=Too Bright. 2=Too dark. 3=Timeout Error. 4=Busy. 5=Limit. 6= Trig is not set as Normal.	Only AB-200CL
<b>I – LUT control</b>				
1	LUT selector	<b>LUTC</b> =[Param.]<CR><LF>	0=off	

## AM-200CL / AB-200CL

	Command Name	Format	Parameter	Remarks
		LUTC?<CR><LF>	1=Gamma 2=LUT	
2	Gamma Selector	<b>GAMS=[Param.]&lt;CR&gt;&lt;LF&gt;</b> GAMS?<CR><LF>	0 to 16	( Only Gamma)
3	LUT data communication for Red	<b>LUTR=[Param.]&lt;CR&gt;&lt;LF&gt;</b> LUTR?<CR><LF>	transfer by a serial method. The number of the data is 512. Param=0 to 8191	After sending consecutive 512 data, LUT data can be renewed
4	LUT data communication for Green	<b>LUTG=[Param.]&lt;CR&gt;&lt;LF&gt;</b> LUTG?<CR><LF>	transfer by a serial method. The number of the data is 512. Param=0 to 8191	After sending consecutive 512 data, LUT data can be renewed
5	LUT data communication for Blue	<b>LUTB=[Param.]&lt;CR&gt;&lt;LF&gt;</b> LUTB?<CR><LF>	transfer by a serial method. The number of the data is 512. Param=0 to 8191	After sending consecutive 512 data, LUT data can be renewed
<b>J – Gain and black level for TAP balance</b>				
1	Gain auto Tap Balance	<b>AWA=[Param.]&lt;CR&gt;&lt;LF&gt;</b>	0=OFF 1=Once (Run) 2=Continuous	
2	Request the Result of Gain auto Tap balance	WBRS?<CR><LF>	0=Complete. 1=Too Bright. 2=Too dark. 3=Timeout Error. 4=Busy. 5=Limit. 6= Trig is not set as Normal.	
3	Fine Gain for Tap 2	<b>GJUT2=[Param.]&lt;CR&gt;&lt;LF&gt;</b> GJUT2?<CR><LF>	-891~1000 (Data+8192)/ 8192 ±1dB	for pixel Gain 1R
4	Fine Gain for Tap 3	<b>GJUT3=[Param.]&lt;CR&gt;&lt;LF&gt;</b> GJUT3?<CR><LF>	-891~1000 (Data+8192)/ 8192 ±1dB	for pixel Gain 2L
5	Fine Gain for Tap 4	<b>GJUT4=[Param.]&lt;CR&gt;&lt;LF&gt;</b> GJUT4?<CR><LF>	-891~1000 (Data+8192)/ 8192 ±1dB	for pixel Gain 2R
6	PixelGain RED Tap2	<b>PGR2=[Param.]&lt;CR&gt;&lt;LF&gt;</b> PGR2?<CR><LF>	-891~1000 (Data+8192)/ 8192 ±1dB	(Only AB-200CL) Pixel Gain for Tap2
7	Pixel Gain Blue Tap2	<b>PGB2=[Param.]&lt;CR&gt;&lt;LF&gt;</b> PGB2?<CR><LF>	-891~1000 (Data+8192)/ 8192	(Only AB-200CL) Pixel Gain for Tap2

	Command Name	Format	Parameter	Remarks
			$\pm 1\text{dB}$	
8	Pixel Gain RED Tap3	<b>PGR3</b> =[Param.]<CR><LF> PGR3?<CR><LF>	-891~1000 (Data+8192)/ 8192 $\pm 1\text{dB}$	(Only AB-200CL) Pixel Gain for Tap3
9	Pixel Gain Blue Tap3	<b>PGB3</b> =[Param.]<CR><LF> PGB3?<CR><LF>	-891~1000 (Data+8192)/ 8192 $\pm 1\text{dB}$	(Only AB-200CL) Pixel Gain for Tap3
10	Pixel Gain RED Tap4	<b>PGR4</b> =[Param.]<CR><LF> PGR4?<CR><LF>	-891~1000 (Data+8192)/ 8192 $\pm 1\text{dB}$	(Only AB-200CL) Pixel Gain for Tap4
11	Pixel Gain Blue Tap4	<b>PGB4</b> =[Param.]<CR><LF> PGB4?<CR><LF>	-891~1000 (Data+8192)/ 8192 $\pm 1\text{dB}$	(Only AB-200CL) Pixel Gain for Tap4
12	Black level auto Tap balance	<b>ABA</b> =[Param.]<CR><LF>	0=OFF 1=Once (Run) 2=Continuous	
13	Request the Result of Black level auto Tap balance	BBRS?<CR><LF>	0=Complete. 1=Too Bright. 2=Too dark. 3=Timeout Error. 4=Busy. 5=Limit. 6= Trig is not set as Normal.	
14	Fine Black for tap 2	<b>BL2</b> =[Param.]<CR><LF> BL2?<CR><LF>	-512 to 511	Tap2 Black Fine For User
15	Fine Black for tap 3	<b>BL3</b> =[Param.]<CR><LF> BL3?<CR><LF>	-512 to 511	Tap3 Black Fine For User
16	Fine Black for tap 4	<b>BL4</b> =[Param.]<CR><LF> BL4?<CR><LF>	-512 to 511	Tap4 Black Fine For User
17	BayerPixel FineBlack for tap 1L-R	<b>BLR1</b> =[Param.]<CR><LF> BLR1?<CR><LF>	-512 to 511	Tap1 Black Fine For User
18	BayerPixel FineBlack for tap 1L-B	<b>BLB1</b> =[Param.]<CR><LF> BLB1?<CR><LF>	-512 to 511	Tap1 Black Fine For User
19	BayerPixel FineBlack for tap 1R-R	<b>BLR2</b> =[Param.]<CR><LF> BLR2?<CR><LF>	-512 to 511	Tap2 Black Fine For User
20	BayerPixel FineBlack for tap 1R-B	<b>BLB2</b> =[Param.]<CR><LF> BLB2?<CR><LF>	-512 to 511	Tap2 Black Fine For User
21	BayerPixel	<b>BLR3</b> =[Param.]<CR><LF>	-512 to 511	Tap3 Black Fine For

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	Command Name	Format	Parameter	Remarks
	FineBlack for tap 2L-R	BLR3?<CR><LF>		User
22	BayerPixel FineBlack for tap 2L-B	<b>BLB3</b> =[Param.]<CR><LF> BLB3?<CR><LF>	-512 to 511	Tap3 Black Fine For User
23	BayerPixel FineBlack for tap 2R-R	<b>BLR4</b> =[Param.]<CR><LF> BLR4?<CR><LF>	-512 to 511	Tap4 Black Fine For User
24	BayerPixel FineBlack for tap 2R-B	<b>BLB4</b> =[Param.]<CR><LF> BLB4?<CR><LF>	-512 to 511	Tap4 Black Fine For User
<b>K - Blemish</b>				
1	Blemish Reduction	<b>BLM</b> =[Param.]<CR><LF> BLM?<CR><LF>	0=off, 1=Black, 2=White, 3=Both	
2	ReCalibrate Blemish	<b>BMRC</b> =[Param.]<CR><LF>	Param : 2=White	
3	Blemish Threshold White	<b>BMTHW</b> =[Param.]<CR><LF> BMTHW?<CR><LF>	0 to 16383	
4	BLMP White H	<b>BMWH</b> =[Param1],[Param2]<CR><LF> BMH?[Param1]<CR><LF>	Param1 : Blemish No. 1 to 256 Param2 : H position	
5	BLMP White V	<b>BMWV</b> =[Param1],[Param2]<CR><LF> BMV?[Param1]<CR><LF>	Param1 : Blemish No. 1 to 256 Param2 : V position	
<b>L – ALC control</b>				
1	Auto Iris Lens Control Signal output	<b>AIC</b> =[Param.]<CR><LF> AIC?<CR><LF>	0=off, 1=on	
2	Iris Reverse Gain	<b>IRRG</b> =[Param.]<CR><LF>	0=ON 1=OFF	
3	Iris State Control	<b>IRSC</b> =[Param.]<CR><LF>	0=Video 1=Close 2=Open	
4	Iris Sync Level	<b>IRSL</b> =[Param.]<CR><LF>	0 to 255	
5	Channel area	<b>CHA</b> =[Param.]<CR><LF> CHA?<CR><LF>	1=Low Right; 2=Low Center; 3=Low Left; 4=Middle Right; 5=Middle Center; 6=Middle Left; 7=High Right; 8=High Center; 9=High Left;	

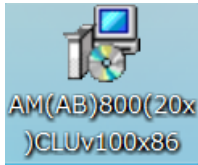
	Command Name	Format	Parameter	Remarks
<b>M – Flat field correction</b>				
1	Flat Field Correction Control	<b>SDM</b> =[Param.]<CR><LF> <b>SDM?</b> <CR><LF>	0=Off, 1=Factory, 2=User	
2	Recalibrate FFC	<b>RS</b> =[Param1]<CR><LF>	0 Only	Save User Area
3	Request the Result of FFC	<b>SDRS?</b> <CR><LF>	0=Complete. 1=Too Bright. 2=Too dark. 3=Timeout Error. 4=Busy. 5=Limit. 6= Trig is not set as Normal.	
<b>N - Others</b>				
1	Temperature	<b>TMP0?</b> <CR><LF>	0 to 0xFFF8 (/ 128 → °C)	
2	Noise Reject SW	<b>NR</b> =[Param.]<CR><LF> <b>NR?</b> <CR><LF>	0=off, 1=on	
<b>O – Sequence exposure control operation</b>				
1	Exposure Sequence	<b>EXSQ</b> =[Param.]<CR><LF> <b>EXSQ?</b> <CR><LF>	0=OFF 1=ON	Available when EM=1,2
2	Exposure Sequence No N (1 ~ 16)	<b>PES(N)</b> =[Param.]<CR><LF> > <b>PES(N)?</b> <CR><LF>	0 ~ 15	
3	Exposure Repeat Time N (1 ~ 16)	<b>PER(N)</b> =[Param.]<CR><LF> > <b>PER(N)?</b> <CR><LF>	0 ~ 15	
4	Exposure Sequence Reset	<b>EXSR</b> =[Param.]<CR><LF> <b>EXSR?</b> <CR><LF>	0=OFF 1=ON	Effective when EXSQ=1. Only command 1 is used. In the firmware, 1 is immediately turned to 0.
5	Exposure Sequence End Point	<b>EXSEP</b> =[Param.]<CR><LF> > <b>EXSEP?</b> <CR><LF>	0=OFF 1=ON	Effective when EXSQ=1. Only command 1 is used. In the firmware, 1 is immediately turned to 0.
6	Exposure time 1	<b>PE1</b> =[Param.]<CR><LF> <b>PE1?</b> <CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
7	Exposure time 2	<b>PE2</b> =[Param.]<CR><LF> <b>PE2?</b> <CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
8	Exposure time 3	<b>PE3</b> =[Param.]<CR><LF>	10μs ~ 2000000μs	Available when

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	Command Name	Format	Parameter	Remarks
		PE3?<CR><LF>		EXSQ=1
9	Exposure time 4	PE4=[Param.]<CR><LF> PE4?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
10	Exposure time 5	PE5=[Param.]<CR><LF> PE5?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
11	Exposure time 6	PE6=[Param.]<CR><LF> PE6?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
12	Exposure time 7	PE7=[Param.]<CR><LF> PE7?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
13	Exposure time 8	PE8=[Param.]<CR><LF> PE8?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
14	Exposure time 9	PE9=[Param.]<CR><LF> PE9?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
15	Exposure time 10	PE10=[Param.]<CR><LF> PE10?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
16	Exposure time 11	PE11=[Param.]<CR><LF> PE11?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
17	Exposure time 12	PE12=[Param.]<CR><LF> PE12?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
18	Exposure time 13	PE13=[Param.]<CR><LF> PE13?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
19	Exposure time 14	PE14=[Param.]<CR><LF> PE14?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
20	Exposure time 15	PE15=[Param.]<CR><LF> PE14?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
21	Exposure time 16	PE15=[Param.]<CR><LF> PE14?<CR><LF>	10μs ~ 2000000μs	Available when EXSQ=1
<b>P - Saving and loading data in EEPROM</b>				
1	Load Settings (from Camera EEPROM)	LD=[Param.]<CR><LF>	0=Factory area 1=User 1 area 2=User 2 area 3=User 3 area	Latest used DATA AREA becomes default at next power up.
2	Save Settings (to Camera EEPROM)	SA=[Param.]<CR><LF>	1=User 1 area 2=User 2 area 3=User 3 area Note : parameter 0 is not allowed	
3	EEPROM Current Area No Request.	EA?<CR><LF>	0=Factory area 1=User 1 area 2=User 2 area 3=User 3 area	The camera returns the latest used DATA AREA.



## 10. Camera control tool



The AM-200CL and AB-200CL camera Control Tool can be downloaded from JAI Web site [www.jai.com](http://www.jai.com). This control software is available for Windows2000/XP/Vista/7. In this control tool, the developers guide is included in order for customers to create their own programs.

### 10.1. Control tool windows

Here is some practical information about the Camera Control Tool:

1. The Camera Control Tool bar is always on top of other windows.
2. When you minimize the Camera Control Tool bar all open windows will close.
3. It is possible to work with the Camera Control Tool when the camera is online and when the camera is offline.
4. The newer JAI cameras always start up with the last used user area (but for some old models it will start up with the last saved user area.)
5. The Camera Control Tool saves the last used settings (not the user area), which don't have to be the same as for the last saved user area.
6. The setup file 'CameraName.ini' stores all information about camera settings. When the program is started the last settings for the program are loaded from the file 'CameraName.ini'

### 10.2. Camera Control Tool interface



refreshed after reboot.

The Camera control tool includes an About Window, Communication Window and Camera Control Window.

The Camera Control software consists of the main tool bar and associated tool windows. When each icon in the main tool bar is clicked, the associated window will open. The program is

#### 10.2.1 About Window

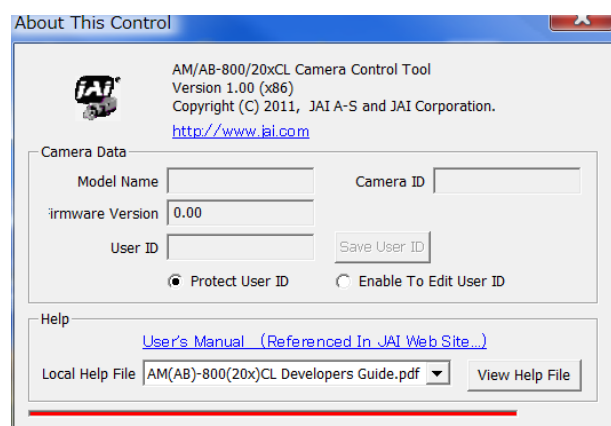
The About Window contains a picture of the camera and information about the version of the program, Internet connection to JAI A/S and access to the help documents.

The List box that contains the help documents will list all files, which have the extension .pdf and that are found in the program (default) folder

It is possible to download updated operation manuals from the jai website:

<http://www.jai.com>

The About Window also shows Model Name, Camera ID and User ID. It is possible to edit and save free text in User ID.



At the bottom of the windows (all windows but the Communication Window) is a colored bar. The bar is red when the Camera Control Tool is not connected to a camera or when the camera is turned off. The bar is green when the Camera Control

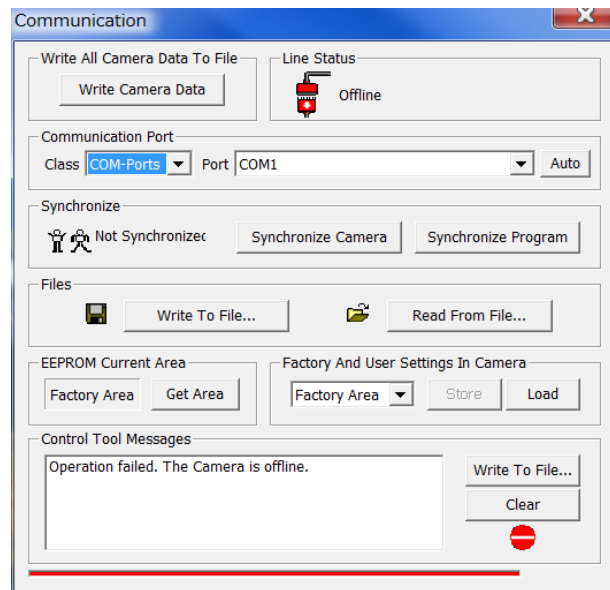
Tool is connected to a camera and the camera is turned on.

### 10.2.2 Communication Window

The Communication Window is used to connect the Camera Control Tool with the JAI camera. Depending on the camera there are 2 possible ways to communicate with a JAI camera.

#### RS-232C

Select the communication port, where the serial cable is connected from the list box in the 'Communication Port' field, or click the 'Auto' button to search for a camera on communication port 1 to 16. The camera control program automatically sends a camera request on every communication port. The user is prompted to use a communication port if a camera answers the request.

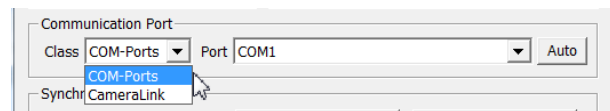


#### RS-232C and Camera Link

The Communication Window looks a bit different when it is possible to communicate with the camera using Camera Link and RS-232 com port. The Communication area contains 2 list boxes now.

#### RS-232CCommunication

1. Select 'COM-ports' from the 'CL Manufacturer/COM-ports' list Box.
2. Select the communication port, where the serial cable is connected to the camera from the 'Serial Port' list box or click the 'Auto' button to search for a camera on communication port 1 to 16.

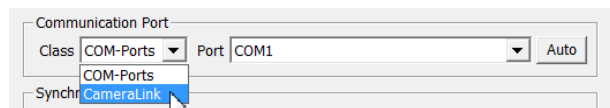


The Serial Port list box and the Auto search button are only active when COM-ports is selected.

#### Camera Link communication

The 'CL Manufacturer/COM-ports' list box also contains DLL file names (or frame grabber names) for all Camera Link frame grabbers that are installed in the PC. This is done by using a DLL file called "clserial.dll" to upload all frame grabber DLLs that are found in the PC.

Just select the option for the frame grabber that is installed in the PC.



#### Auto Search

Click the auto button to search for a camera on communication port 1 to 16. The camera control program automatically sends a camera request on every communication port. The user is prompted to use a communication port if a camera answers the request.

This button is only used for RS-232 communication.

### Off/On-line Mode

The Camera Control Tool Application can run offline (without a camera attached) and all functions are fully functional in offline mode.

Offline mode is indicated in the Communication Window, where a status field with graphic and text indicates the on/offline status.

Changing the selected communication port (from the Communication Window) changes the online/offline status. If a camera is found on the selected communication port the application runs online otherwise offline.



Changing the settings in the application will automatically update the camera settings when the application is online.

If the application loses connection with the camera it will automatically go to offline mode and it is indicated in the Communication Window.

### Synchronize program and camera

The Camera Control software has the ability to synchronize either the camera or the program. Click Synchronize camera to write all settings from the program to the camera or click the Synchronize program to load all settings from the camera to the program.



### Files

When clicking the Write to File or Read from File button, the user is prompted for a file using a standard file dialog. New files are created if they do not already exist.

Files for camera settings have the ".cam" extension. Information about the communication port is not stored in the files. All settings are automatically sent to the camera when a file has been loaded (if the camera is online).

### Factory and User Settings

Use the Store button to store the current camera settings into the user settings area in EEPROM. Current camera settings are not saved when the camera is turned off. To save current camera settings you have to save them to the available user areas.

Use the Load button to restore previously saved camera settings from either the Factory or the User EEPROM area.

### Write All Camera Data to File

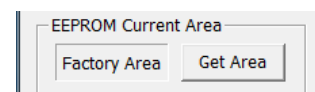
Click the "Write Camera Data" button to save all camera settings into a text file. The information that can be saved is:

Model Name, Camera ID, User ID, Firmware Version, Current Settings,



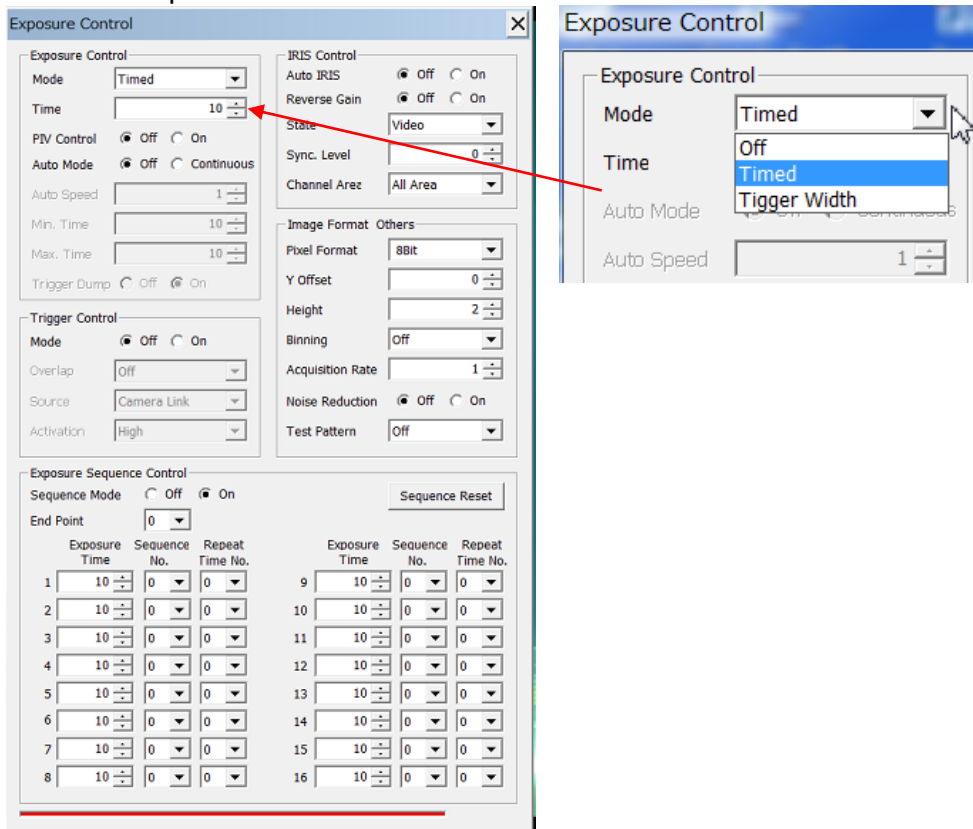
### EEPROM Current Area

Click the 'Get Area' button to read the power up settings area number.

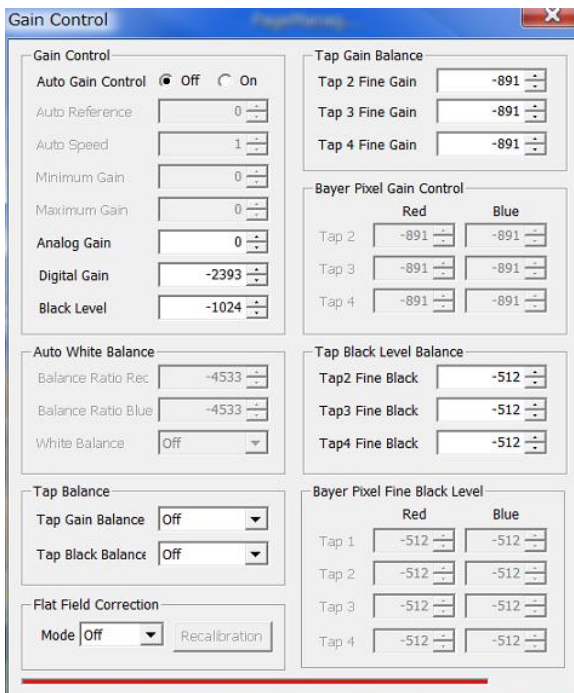


## 10.2.3 Camera Control Window

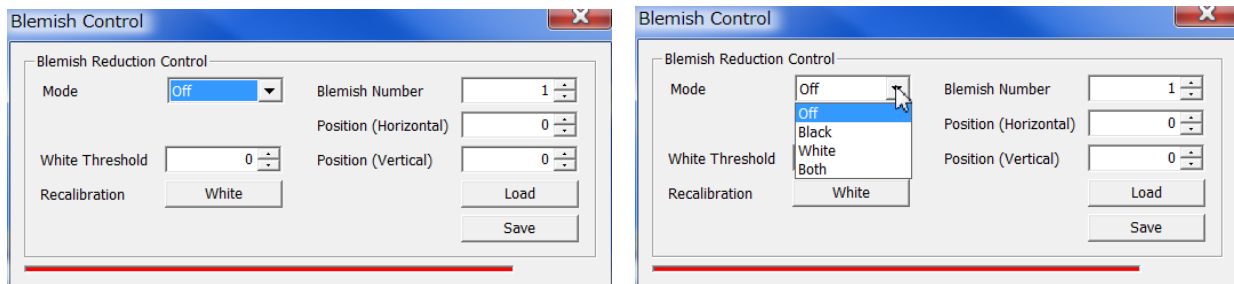
### 10.2.3.1 Exposure Control



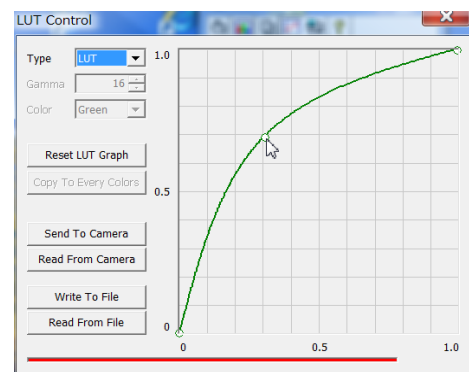
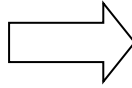
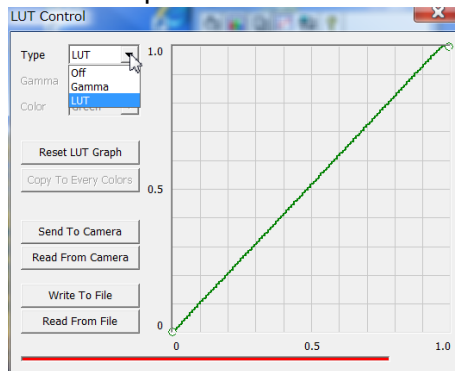
### 10.2.3.2 Gain Control



## 10.2.3.3 Blemish Control



When “Open LUT table” is clicked, the left side window will open, for example for blue channel.



## 11. External appearance and dimensions

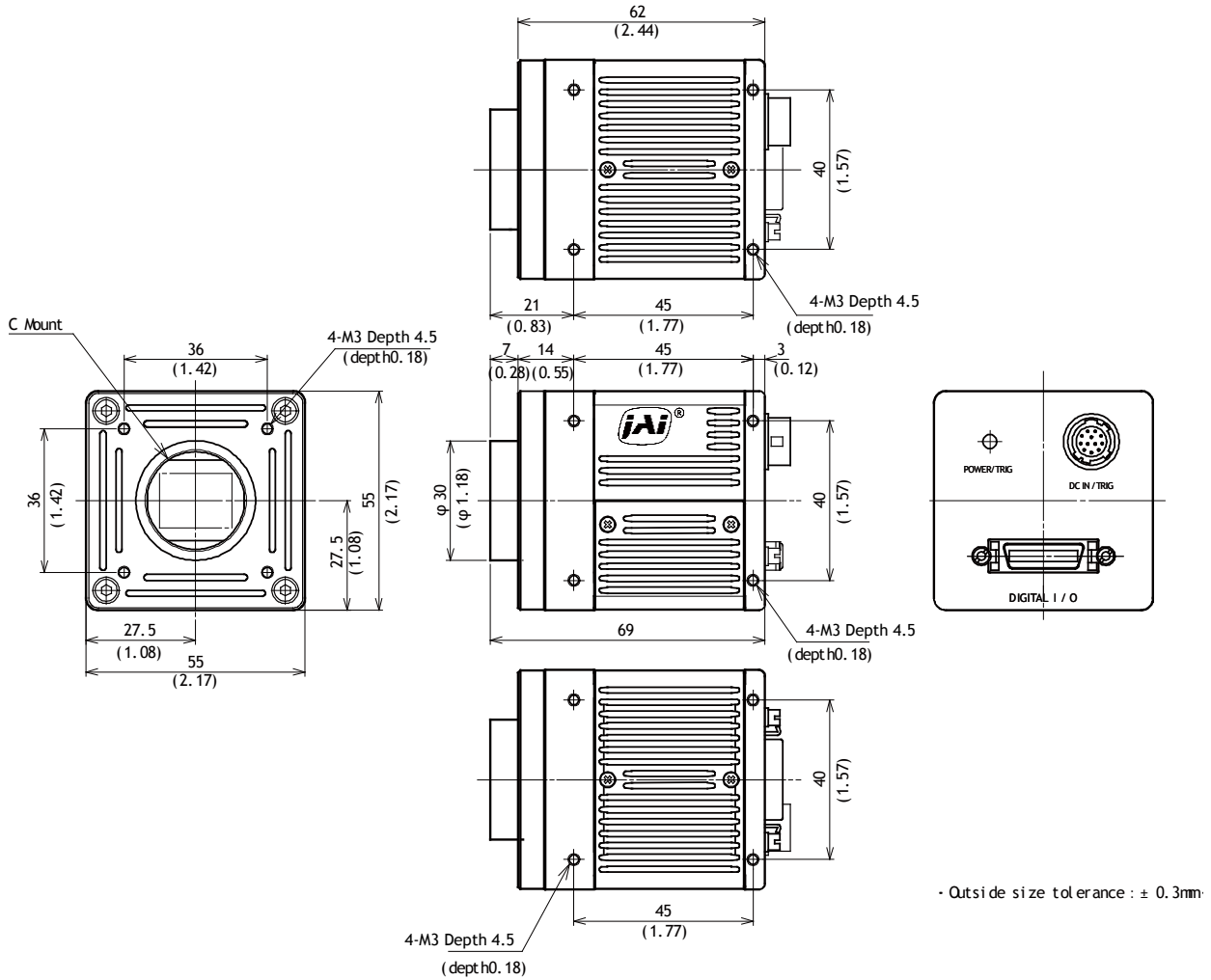


Fig. 48 Outside dimensions (C mount)

## 12. Specifications

### 12.1 Spectral response

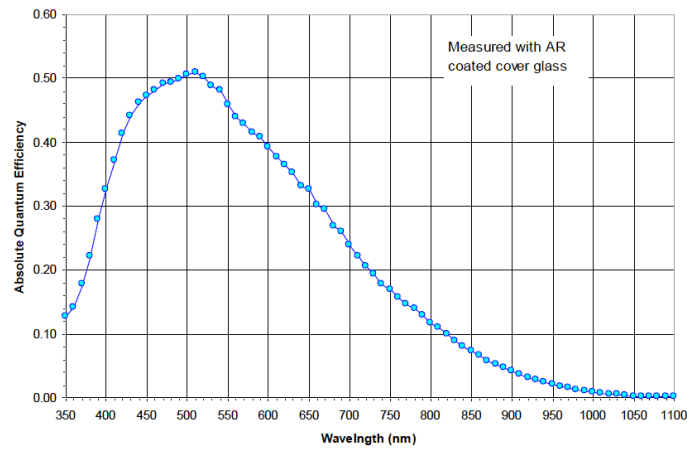


Fig. 49 Spectral response (AM-200CL)

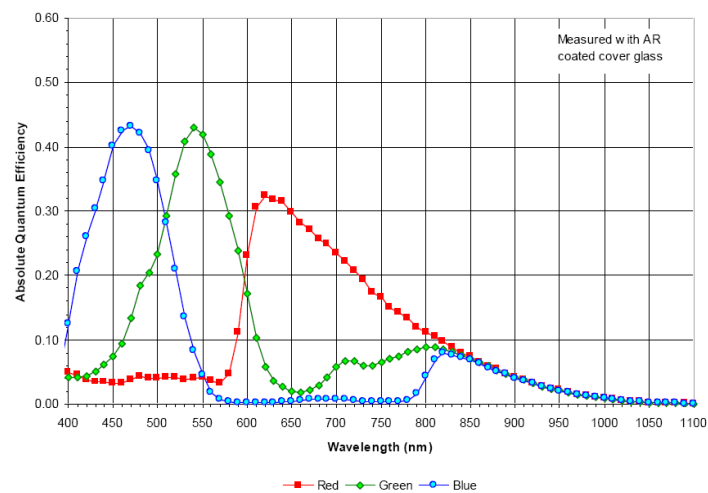


Fig.50 Spectral response (AB-200CL)

## AM-200CL / AB-200CL

### 12.2 Specifications table

Specifications		AM-200CL	AB-200CL
Scanning system		Progressive scan, 4 taps	
Synchronizing system		Internal	
Image sensor		2/3 inch Monochrome interline CCD	2/3 inch Bayer color interline CCD
Sensing area		8.8 (h) x 6.6 (v) mm    11 mm diagonal	
Cell size		5.5 (h) x 5.5 (v) μm	
Active pixels (for output)		1600 (h) x 1200 (v)	1600 (h) x 1200 (v)
Pixel clock(sensor)		40 MHz	
Horizontal (Camera Link)		41.58 KHz (1H=24.05μs) (1924 clocks per line) (Pixel clock 80MHz)	
Vertical		Total lines 1219 (Effective 1200)	
Frame rate (Full resolution) 2 tap output	Timed Trigger OFF (Continuous)	68.03fps (14.69ms)	Bayer output 68.03fps (14.69ms)
	Timed Trigger ON	68.03fps (14.69ms)	Bayer output 68.03fps (14.69ms)
	Trigger Width	68.03fps (14.69ms)	Bayer output 68.03fps (14.69ms)
	PIV	34.1fps (29.3ms)	Bayer output 34.1fps (29.3ms)
	Pre Dump	68.03fps +Fast dump + Exposure time	Bayer output 68.03fps +Fast dump + Exposure time
Frame rate (Full resolution) 1 tap output	Timed Trigger OFF (Continuous)	34.1fps(29.3ms)	Bayer output /RGB color output 34.1fps (29.3ms)
	Timed Trigger ON	34.1fps(29.3ms)	Bayer output /RGB color output 34.1fps (29.3ms)
	Trigger Width	34.1fps(29.3ms)	Bayer output /RGB color output 34.1fps (29.3ms)
	PIV	16fps(62.1ms)	Bayer output /RGB color output 16fps (62.1ms)
	Pre Dump	34.1fps +Fast dump + Exposure time	Bayer output /RGB color output 34.1fps +Fast dump + Exposure time
Image Format	Full resolution	1600(h) x 1200(v)	Bayer 1600(h) x 1200(v) RGB 1600(h) x 1200(v)
	Binning (h x v)	1 x 2 1600(h) x 600v) 2 x 1 800(h) x 1200(v) 2 x 2 800(h) x 600(v)	-
	AOI	Height 1 line / step Offset Y 1 line / step	Height 2 line / step Offset Y 2 line / step
		Note: number of horizontal pixels cannot be changed.	
Sensitivity on sensor (minimum)		0.23 Lux (Max. gain, Shutter OFF, 50% video, w/IR cut filter ) 3200K	0.45 Lux (Max. gain, Shutter OFF,50% Green, ) 4600K
S/N ratio		More than 57 dB (0dB gain, CCD output=350mV)	More than 55 dB (0dB gain, CCD output=290mV)
Digital Video output Camera Link	Pixel format	1 tap, 2 taps selectable	
	Pixel clock	80 MHz	
	Pixel bit depth	8-bit, 10-bit, 12-bit	BAYER 8-bit, 10-bit, 12-bit RGB 8-bit per color
Iris video output		Analog, 0.7 V p-p with 0.3V H.sync	



Sync output	Camera Link : FVAL, LVAL, DVAL, EEN Hirose 12-pin: XEEN, 4V p-p (No termination)	
Acquisition frame rate	Frame rate can be varied from 68Hz to 0.5Hz	
Exposure Control (Trigger)	OFF	
	Timed	10 $\mu$ s to 2s (if frame line number is changed), 1 $\mu$ s step
	Trigger width	Binning OFF / 2 x 1      48.1 $\mu$ s(2L) to 2 sec. Binning 1 x 2 / 2 x 2      52.8 $\mu$ s(2L) to 2 sec.
	PIV	
	Pre-dump	
Trigger Control	Source	Line 0=Camera Link CC1 or Line1=Hirose 12P 10pin
	Activation	Rising edge or falling edge Level High or Level Low (if trigger width is used)
Gain	Manual/Auto : -3dB to +24 dB (1 Step 0.0359 dB) Fine gain (Digital gain) (1step=0.00012 times)	Manual/Auto : 0dB to +24 dB (1 Step 0.0359 dB) Fine gain (Digital gain) (1step=0.00012 times)
White balance	-	OFF: Manual ON: One push white balance Range: 3200K to 9000K
Black level	32 LSB at 10-bit output, 0 LSB to 255 LSB can be changed, 1 step is 0.25dB (at 10-bit output)	
LUT	OFF: $\gamma$ =1.0, ON= 256 points can be set	
Gamma	0.45 to 1.0 can be set, Adjusting step is 0.05	
Flat Field Compensation	Compensated by 128 x 128 pixels block	
Blemish Compensation (Bright)	Built in, maximum 64 pixels for dark and bright compensation per 1 tap (note: black compensation is only by factory preset)	
Color interpolation	-	3 x 3 interpolation matrix
Test pattern	OFF/Black-white/Gray H-ramp/ Gray V-ramp/white(100%)	OFF/Color bar/Gray H-ramp / Gray V-ramp /White(100%)
Temperature sensor	-55 to +125°C (measuring range), resolution is 0.0625°C	
Serial communication	Camera Link or Hirose 12-pin	
Power	DC+12V to +24V $\pm$ 10%, 7.8W (at normal operation, DC+12V)	
Lens mount	C mount The rear protrusion on C mount lens must be less than 10mm	
Flange back	C mount : 17.526 mm, tolerance 0 to -0.05 mm	
Sensor alignment	X and Y axis: $\pm$ 0.1 mm ( at center)	
Optical filter	- Protection glass only	Optical low pass filter
Operating temperature	-5°C to +50°C	
Humidity	20 - 80% non-condensing	
Storage temp/humidity	-25°C to +60°C/20% to 80 % non-condensing	
Vibration	10G (20Hz to 200Hz, XYZ)	
Shock	70G	
Regulatory	CE (EN61000-6-2 and EN61000-6-3), FCC part 15 class B, RoHS, WEEE	
Size	55 x 55 x 69 mm (W x H x D)	
Weight	265g	

Note1): Approximately 5 minutes pre-heating is required to get the mentioned specifications.  
Note2): The above specifications are subject to change without notice.

## **Appendix**

### **1. Precautions**

Personnel not trained in dealing with similar electronic devices should not service this camera. The camera contains components sensitive to electrostatic discharge. The handling of these devices should follow the requirements of electrostatic sensitive components.

Do not attempt to disassemble this camera.

Do not expose this camera to rain or moisture.

Do not face this camera towards the sun, extreme bright light or light reflecting objects.

When this camera is not in use, put the supplied lens cap on the lens mount.

Handle this camera with the maximum care.

Operate this camera only from the type of power source indicated on the camera.

Power off the camera during any modification such as changes of jumper and switch setting.

### **2. Typical Sensor Characteristics**

The following effects may be observed on the video monitor screen. They do not indicate any fault of the camera, but do associate with typical sensor characteristics.

#### **V. Aliasing**

When the CCD camera captures stripes, straight lines or similar sharp patterns, jagged edges may appear on the monitor.

#### **Blemishes**

All cameras are shipped without visible image sensor blemishes.

Over time some pixel defects can occur. This does not have a practical effect on the operation of the camera. These will show up as white spots (blemishes).

Exposure to cosmic rays can cause blemishes to appear on the image sensor. Please take care to avoid exposure to cosmic rays during transportation and storage. It is recommended using sea shipment instead of air flight in order to limit the influence of cosmic rays on the camera. Pixel defects/blemishes also may emerge due to prolonged operation at elevated ambient temperature, due to high gain setting, or during long time exposure. It is therefore recommended to operate the camera within its specifications.

#### **Patterned Noise**

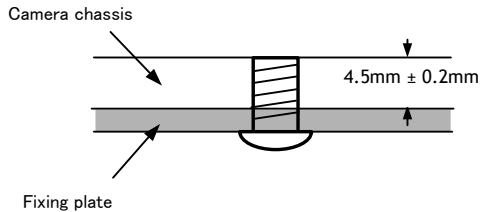
When the sensor captures a dark object at high temperature or is used for long time integration, fixed pattern noise may appear on the video monitor screen.

### **3. Caution when mounting a lens on the camera**

When mounting a lens on the camera dust particles in the air may settle on the surface of the lens or the image sensor of the camera. It is therefore important to keep the protective caps on the lens and on the camera until the lens is mounted. Point the lens mount of the camera downward to prevent dust particles from landing on the optical surfaces of the camera. This work should be done in a dust free environment. Do not touch any of the optical surfaces of the camera or the lens.

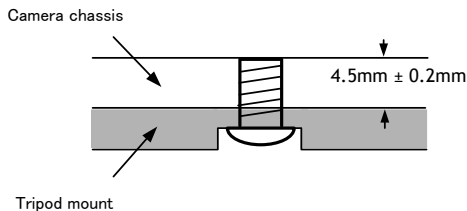
#### 4. Caution when mounting the camera

When you mount the camera on your system, please make sure to use screws of the recommended length described in the following drawing. Longer screws may cause serious damage to the PCB inside the camera.



Mounting the camera to fixing plate

If you mount the tripod mounting plate, please use the provided screws.



Attaching the tripod mount

#### 5. Caution for cleaning CCD and Low Pass Filter

If you find dust on the surface of the CCD and/or Low Pass Filter, please clean using a small blower such as those used for photographic equipment. Please do not use compressed air as moisture in the compressed air will cause dust to stick to the surface of CCD and/or Low Pass Filter. After using a blower, if dust is still not removed, please consult with JAI technical support.

#### 6. Exportation

When exporting this product, please follow the export regulation of your own country.

#### 7. References

1. This manual can and datasheet for AM-200CL / AB-200CL can be downloaded from [www.jai.com](http://www.jai.com)
2. Camera control software can be downloaded from [www.jai.com](http://www.jai.com)

## Manual change history

[illegible]

## User's Record

Camera type: AM-200CL / AB-200CL

Revision: .....

Serial No. ....

Firmware version. ....

*For camera revision history, please contact your local JAI distributor.*

## User's Mode Settings.

## User's Modifications.

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